

ความปลอดภัยทางนาโนเทคโนโลยี

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NSTDA Characterization and Testing Service Center

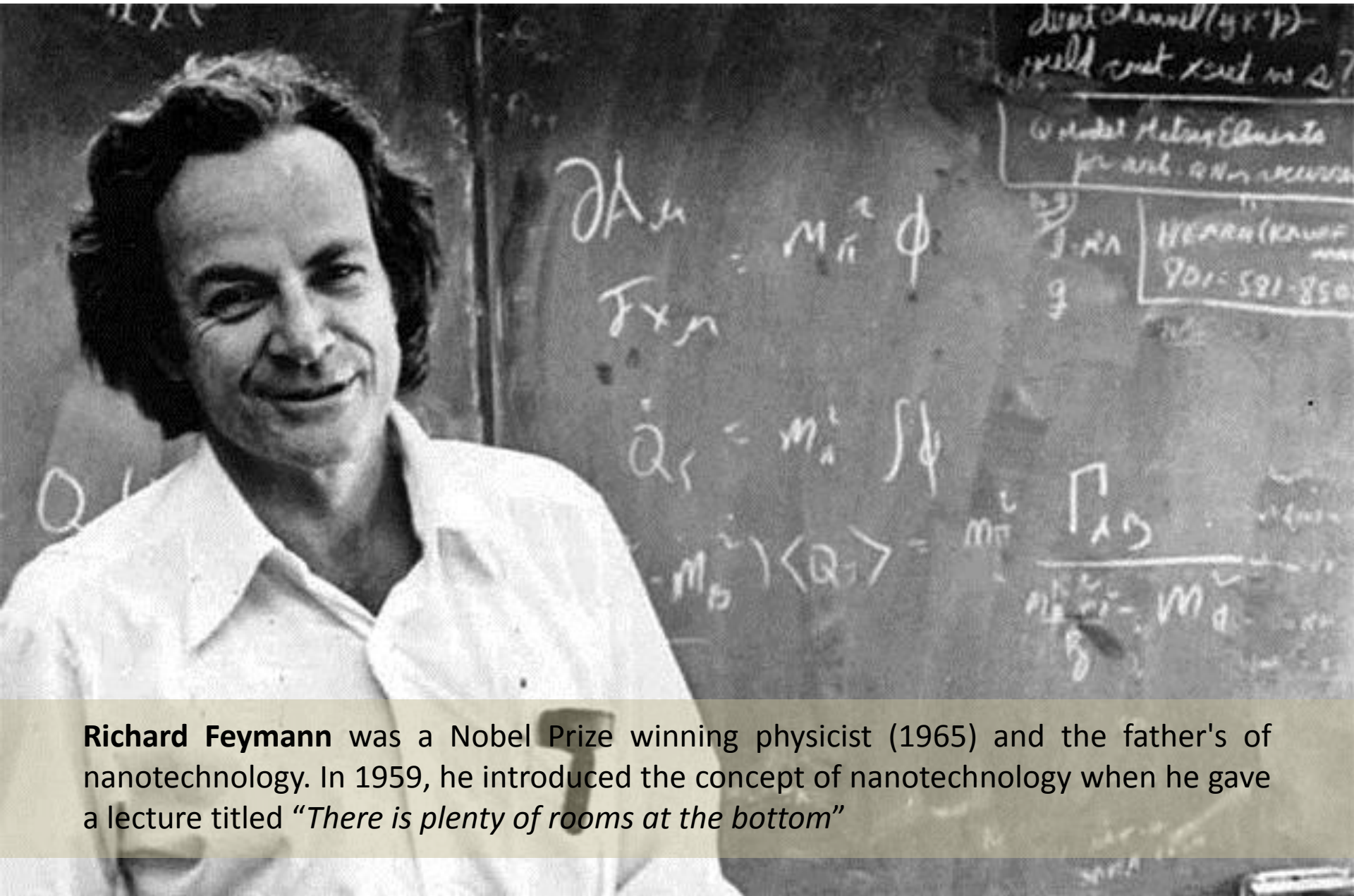
สำนักงานพัฒนาวิทยาศาสตร์และเทคโนโลยีแห่งชาติ (สวทช.)

ศูนย์ความปลอดภัย อาชีวอนามัยและสิ่งแวดล้อม จุฬาลงกรณ์มหาวิทยาลัย
ณ ห้องบานเย็น ชั้น 15 อาคารมหาชัฎนาศาสตร์ คณะวิทยาศาสตร์ จุฬาลงกรณ์มหาวิทยาลัย

วันศุกร์ที่ 24 พฤษภาคม 2562

- **Introduction: Nanotechnology and Nanomaterial Basic**
- **Exposure to Nanomaterials**
- **Case-studies: Biological Effects of ENMs**
- **Toxicity Testing and Caveats in Nanotoxicology Assays**
- **Ecotoxicology of ENMs**
- **Working Safely with ENMs**
- **Regulatory Context**

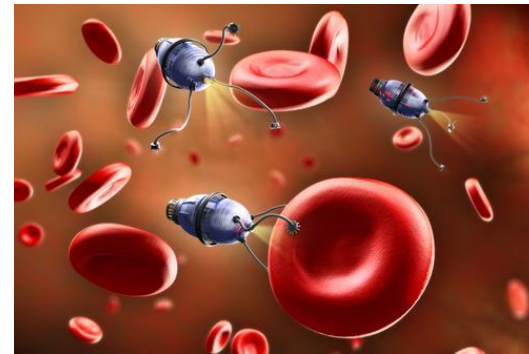
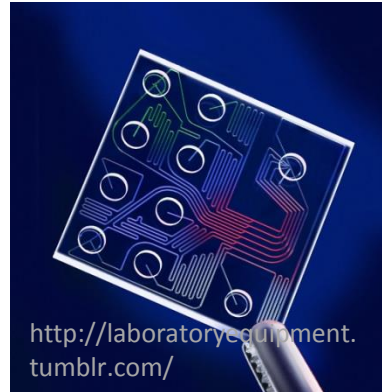
Nanotechnology



Richard Feynman was a Nobel Prize winning physicist (1965) and the father's of nanotechnology. In 1959, he introduced the concept of nanotechnology when he gave a lecture titled *"There is plenty of rooms at the bottom"*

Nanotechnology: A promising future

- [Cancer therapy](#)
- Diagnostic
- Tissue engineering
- Sensor
- Aerospace
- Protective equipments
- Electronics & wiring
- Energy
- Advanced materials in consumer products
- etc.



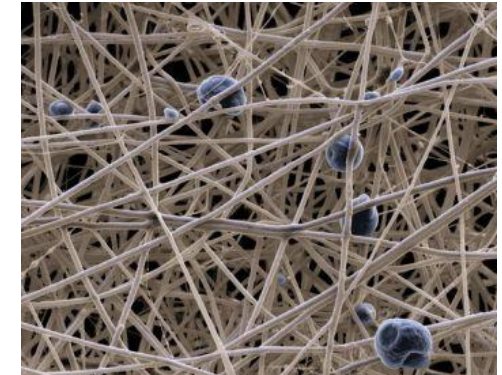
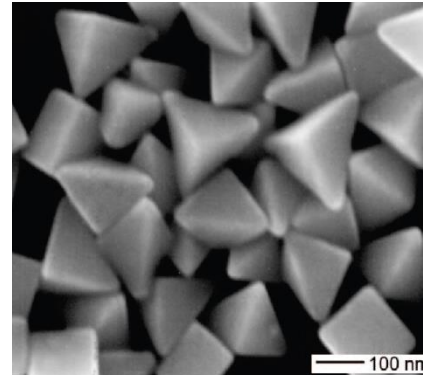
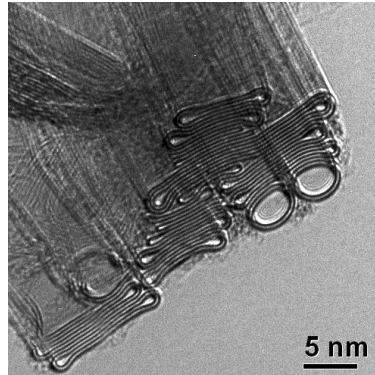
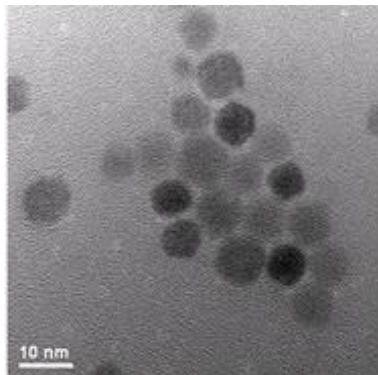
Old

- Non-engineered nanomaterials
- Ultra fine particles (UFPs)



New

- Engineered nanomaterials (ENMs)

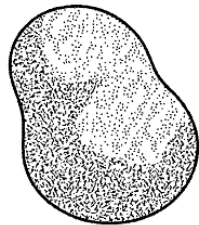


ISO/TS 27687:2008 (revised by ISO/TS 80004-2:2015)

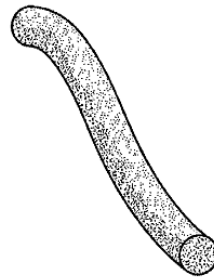
Nanoscale: size and range from approximately 1 nm to 100 nm

Nano-object: material with one, two or three external dimensions in the **nanoscale**

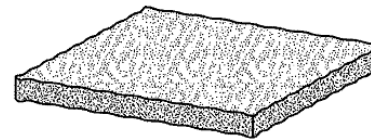
Nanoparticle



Nanorod

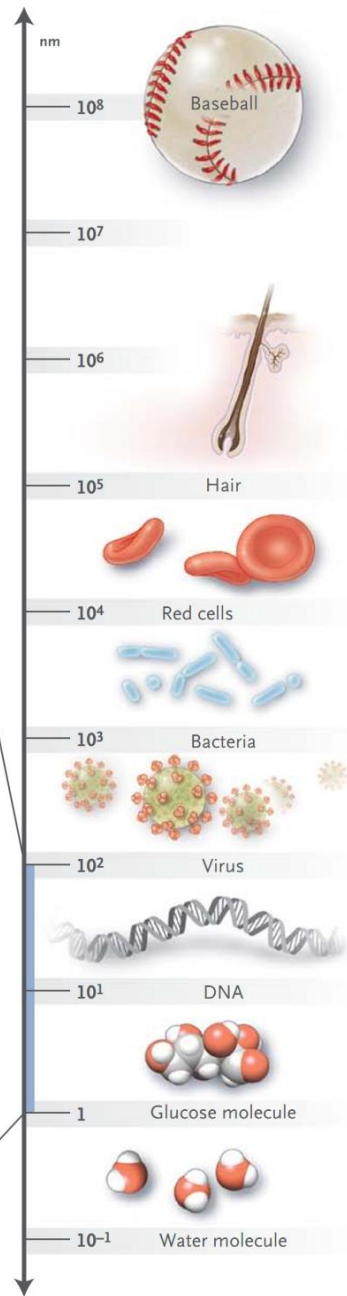
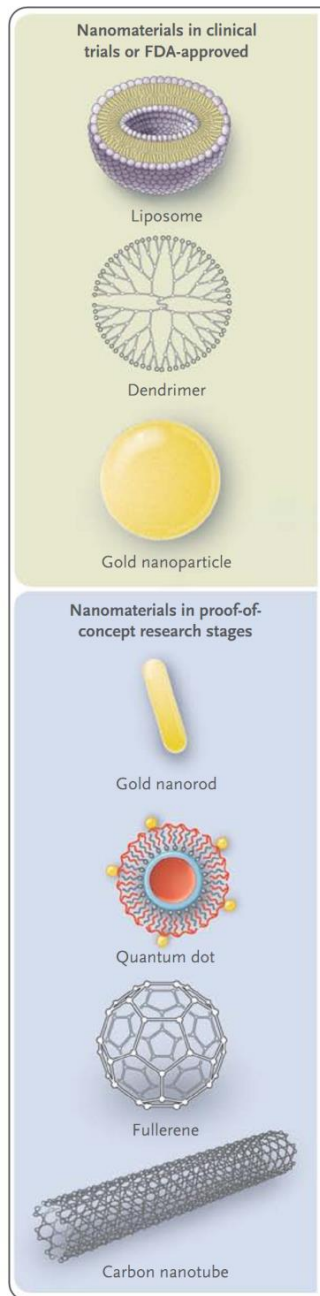


Nanoplate



Regulation (EC) No 1223/2009:

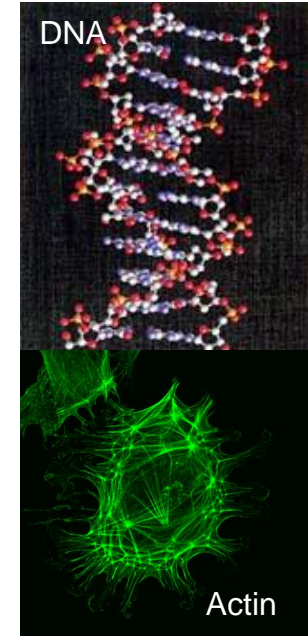
Nanomaterial means an insoluble or biopersistent and intentionally manufactured material with one or more external dimensions, or an internal structure, on the scale from 1 to 100 nm



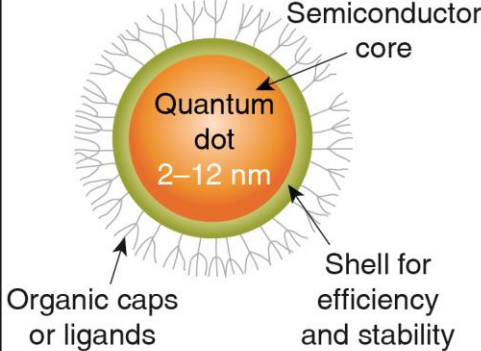
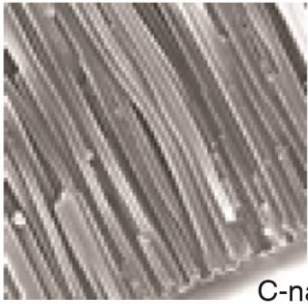
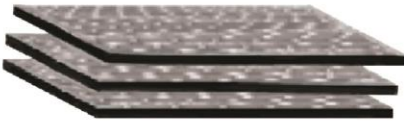
“micro”



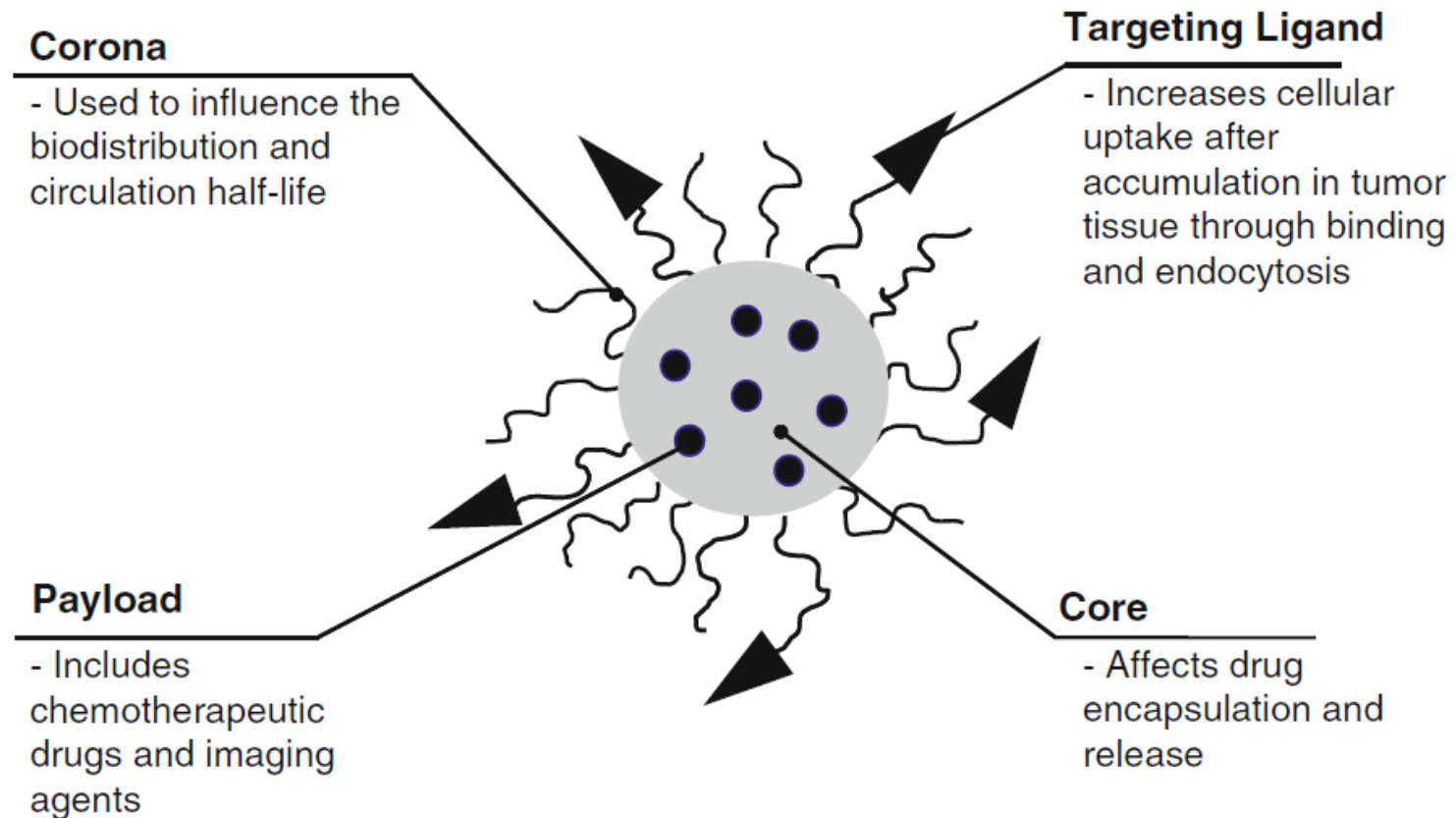
“nano”



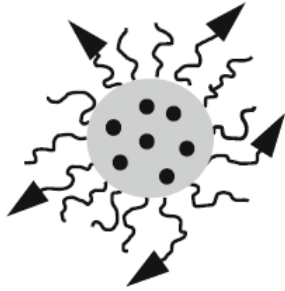
Nanomaterial classification by geometry and chemistry

		Geometry		
		Isometric particles	1D; fibers/tubes	2D; plates, disks
Chemistry	Metals	Silver, gold nanoparticles Iron, cobalt, nickel magnetic NPs copper NP conducting inks	Gold or platinum nanowires	Silver nanoplates
	Semiconductors	CdSe/ZnS quantum dots (see example)	Si, ZnO semiconducting nanowires, nanorods	Plate-like semiconductor nanocrystals
	Ceramics	Zinc oxide, titanium dioxide pigments and sun screens, cerium oxide catalysts	Electrospun ceramic nanofibers for composite fillers	Nanoclays
	Carbons	Fullerenes, carbon black, carbon nanohorns	Carbon nanotubes Carbon nanofibers	Graphene, graphene oxide few-layer graphene (example)
	Polymers	Biodegradable polymer nanobeads for medical applications, branched dendrimers	Electrospun polymer nanofibers	
	Examples:		 <p>C-nanofiber array</p>	 <p>Few-layer graphene</p>

Physicochemical structure of Nanoparticle for drug delivery



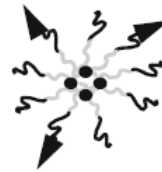
Nanoparticle platforms for drug delivery



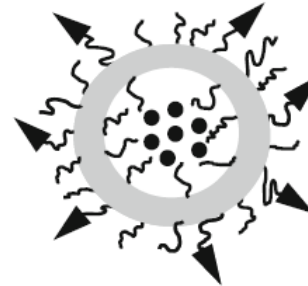
Polymeric Nanoparticles



Dendrimer



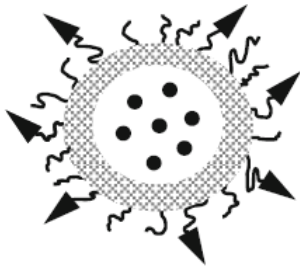
Polymeric Micelle



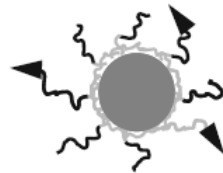
Polymerosome



Polymer-Drug Conjugate



Liposome



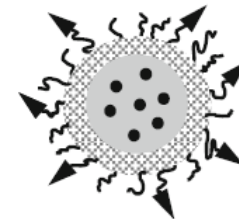
Inorganic (Iron, silica, or quantum dot core)



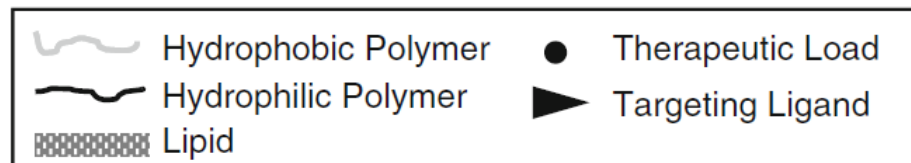
Protein Carriers



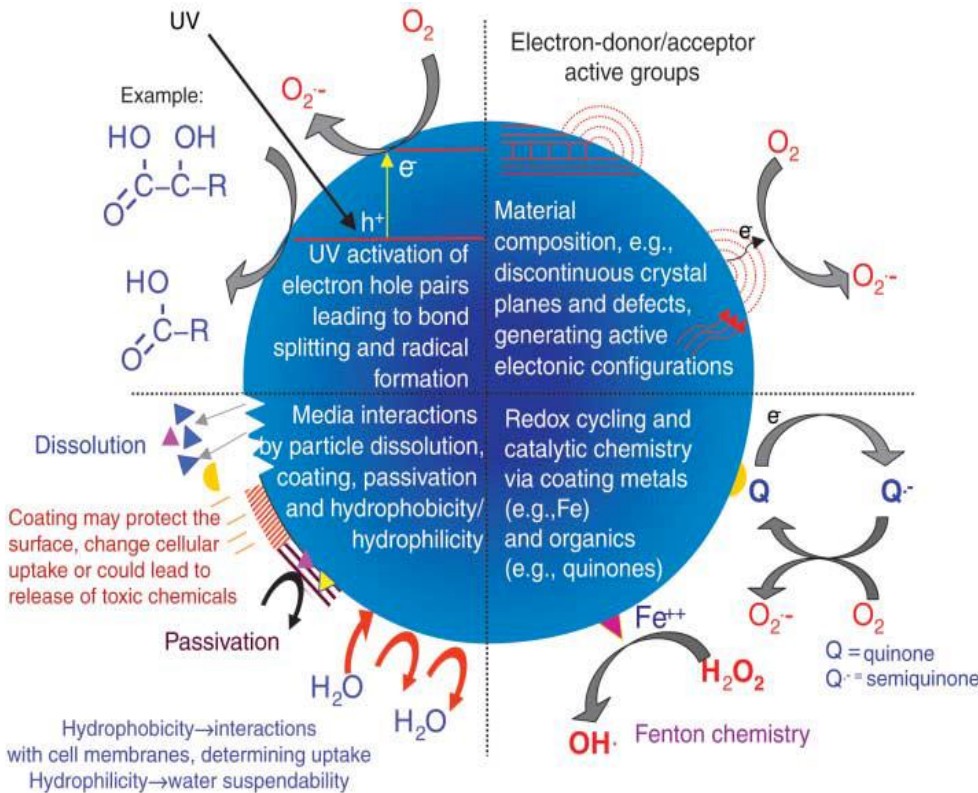
Biological Nanoparticles



Hybrid Nanoparticles



“Not only small, but different”



Physicochemical NP Properties Relevant to Toxicology

Size (*aerodynamic, hydrodynamic*)

Size distribution

Shape

Agglomeration/aggregation state

Density (*material, bulk*)

Chemical composition and phase

- crystallinity
- dissolution and toxicant (ion) release
- coatings and bioavailable contaminants
- biopersistence

Surface properties

- surface area (external, internal)
- electrical charge (zeta potential)
- redox activity
- hydrophobicity/hydrophilicity
- adsorptive capacity for biomolecules

Nanoscale quantum and magnetic properties (?)

Properties can change

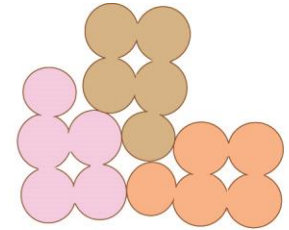
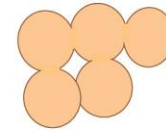
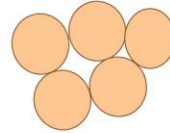
- with method of production, preparation process, storage
- when introduced into physiol. media, organism

Nel et al., Science (2006) 311: 622-627

Casarett & Doull's Toxicology, 8th Ed.

Agglomeration and aggregation of nanoparticles

Dry powders



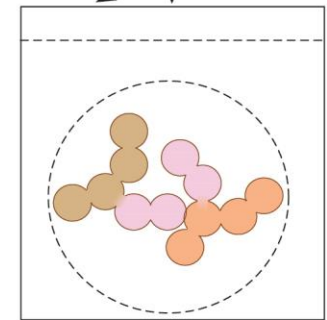
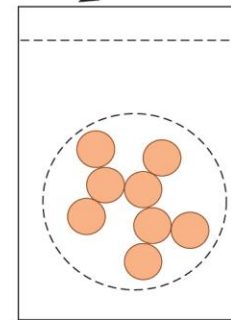
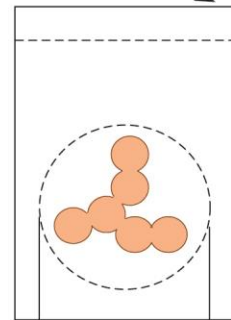
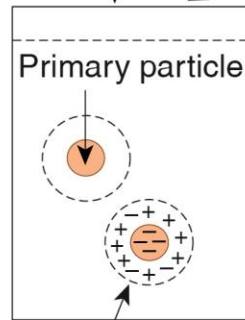
Primary particle

Agglomerates
Primary particles held by weak van der Waals forces

Aggregates
Primary particles held by strong chemical bonds (sintered)

Agglomerated Aggregates

Liquid dispersions



Stabilization of NMs:

- 1) Electrostatic repulsion (Zeta potential must be >30 mV or <-30 mV)
- 2) Steric hindrance by adding macromolecular coatings (polymers or surfactants)

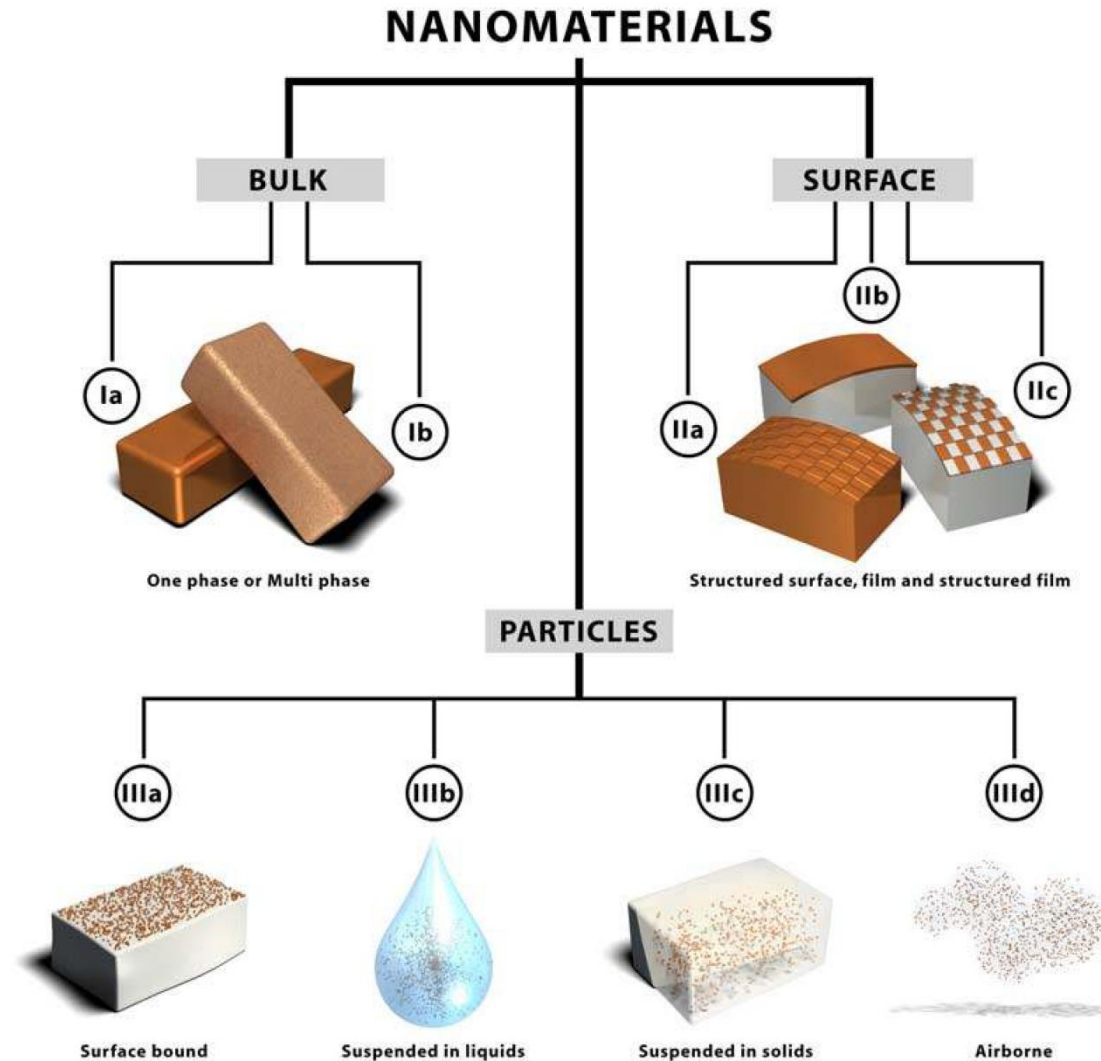
Electrical double layer
(thickness depends on solution ionic strength)

Hydrodynamic diameter

Repulsive forces dominant
(high surface charge; thicker double layer; steric forces)

Weak repulsive forces in liquid
resulting in agglomeration
(low surface charge; thinner double layer; no steric forces)

Important parameters: Primary particle size (nm); hydrodynamic diameter (nm); zeta potential (mV, measure of surface charge); double layer thickness (nm); steric forces



The nanomaterials are categorized according to the location of the nanostructure in the materials

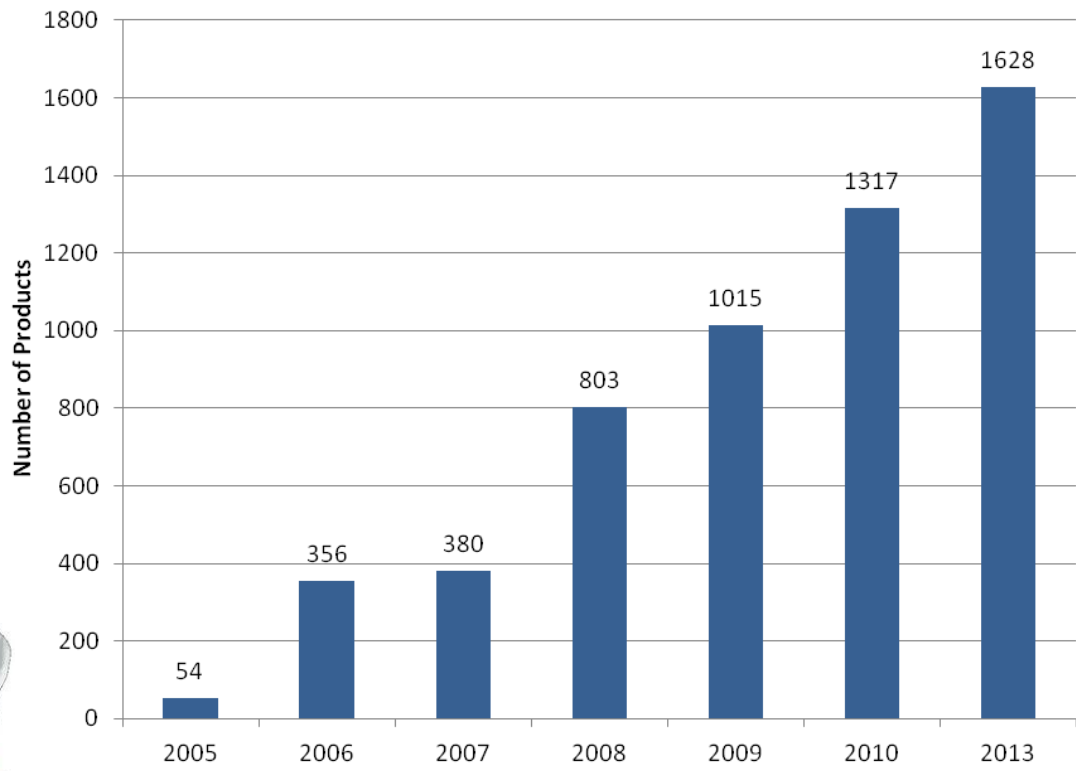
Hansen et al., *Nanotoxicology* 2007

Nanoproducts: from past to present

- Textiles
- Cosmetics
- Medical devices
- Food supplements
- Personal care products
- House hold products



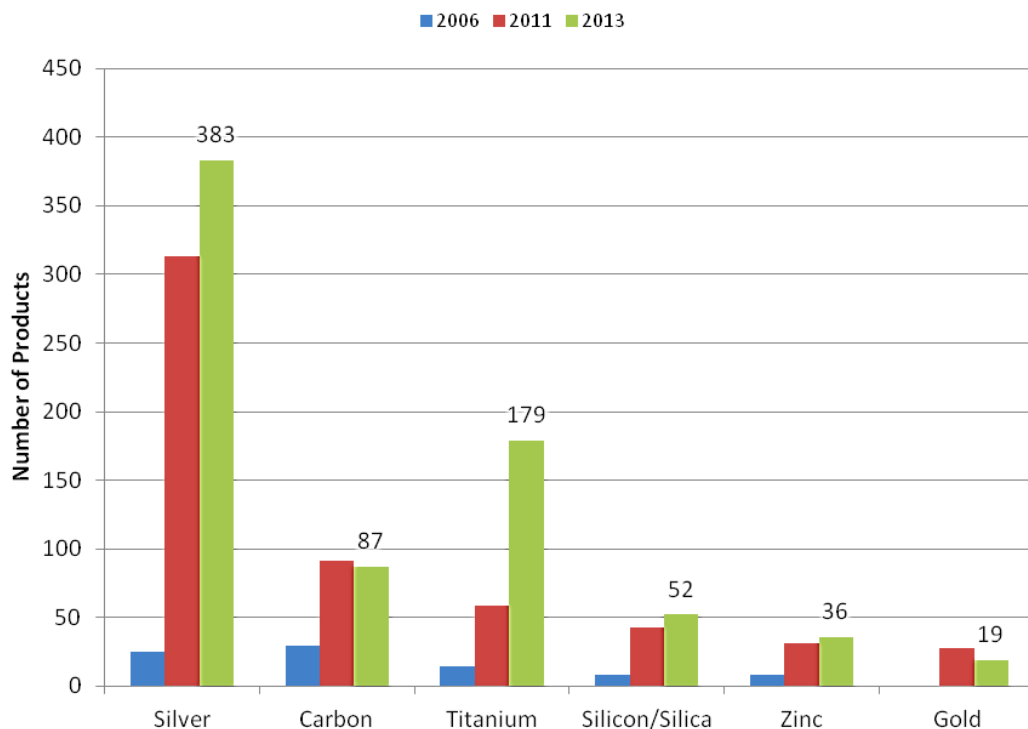
Total Products Listed



<http://www.nanotechproject.org/cpi/about/analysis/>

Nanomaterials Used in Commercial Products

Major Materials



<http://www.nanotechproject.org/cpi/about/analysis/>

Selected nanomaterial markets

Selected nanomaterials market	Global market revenue by 2016, USD billion	Expected global market revenue by 2021, USD billion	Expected CAGR in 2016-2021, percent
Silver nanoparticles	1.1	3.0	13
Nanoclays	0,7	2,1	24,9
Nanocomposites	1.6	5.3	26.7
Quantum dots	0.61	3.4	41.3
Nanofibers	0.39	2.0	38.6
Advanced & nanoscale ceramic powders	14.6	22.3	8.9

Source: Silver Nanoparticles Market Size (2017); Global Silver Nanoparticles Market Trends (2017); Nanocellulose Market (2015); Nanoclay market (2016)

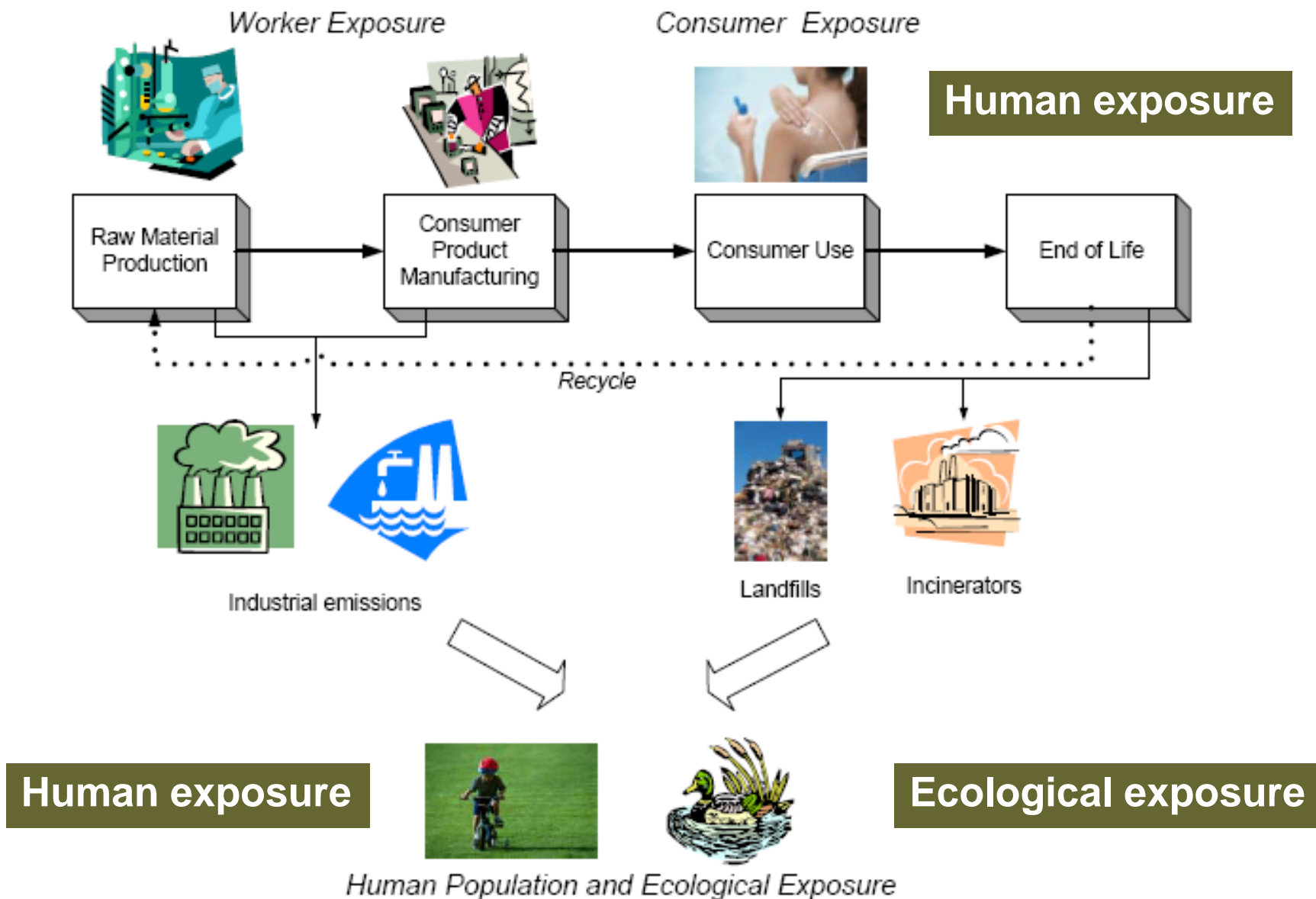
Production quantities of NMs (ton/year) for Switzerland

	Mode	Mean	SD
nano-TiO ₂	114	240	195
CNT ^b	1.9	2.6	1.2
nano-Ag	1.1	2.3	1.7

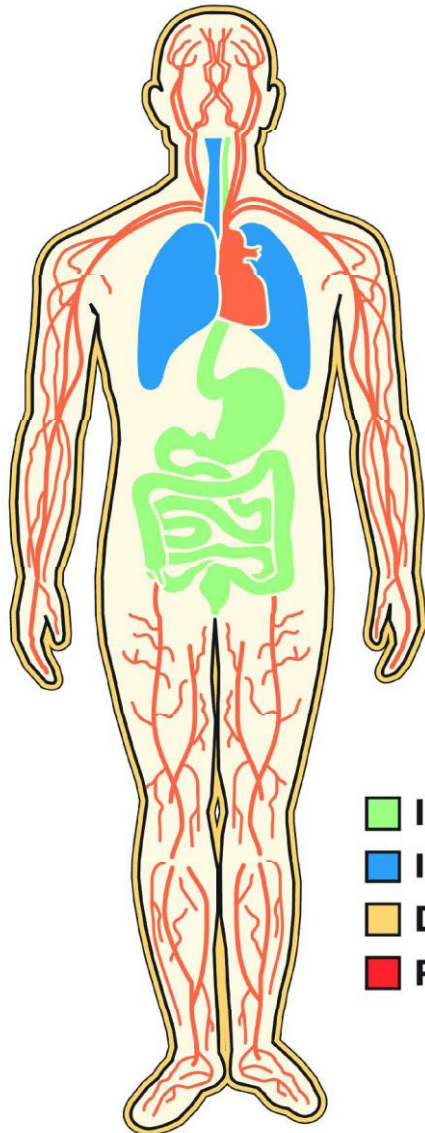
Gottschalle et al. (2010) , Environ Toxicol Chem. 29:1036-48.

Exposure to Nanomaterials

Nanotechnology Life Cycle Perspective



Potential routes of human exposure



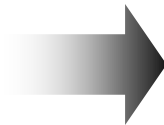
- Ingestion
- Inhalation
- Dermal
- Parenteral

Inhalation: Lung

Ingestion: Gastro-intestinal tract

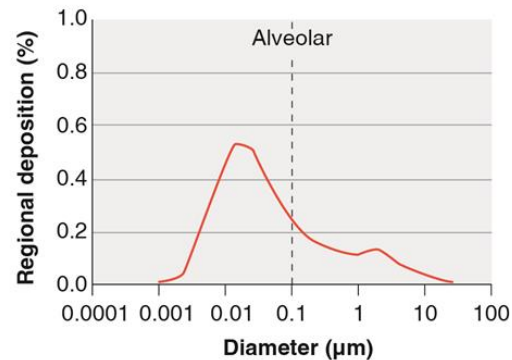
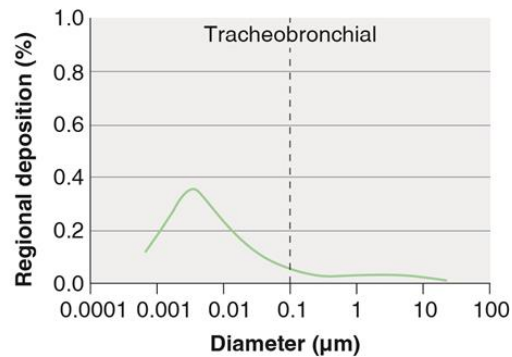
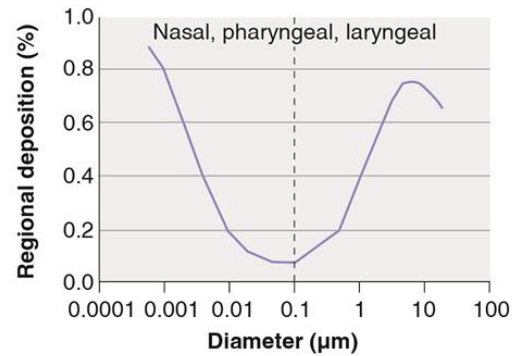
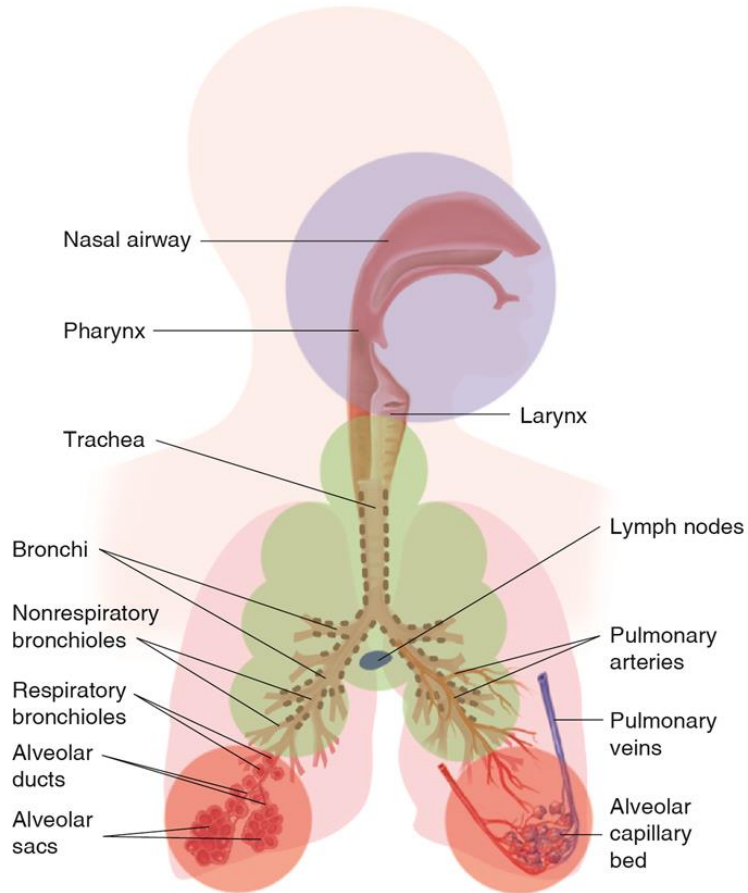
Dermal: Skin

Parenteral: Blood circulation

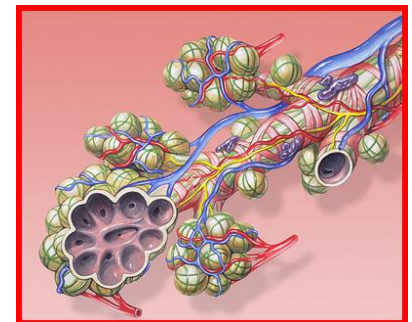


Local / Systemic adverse effects

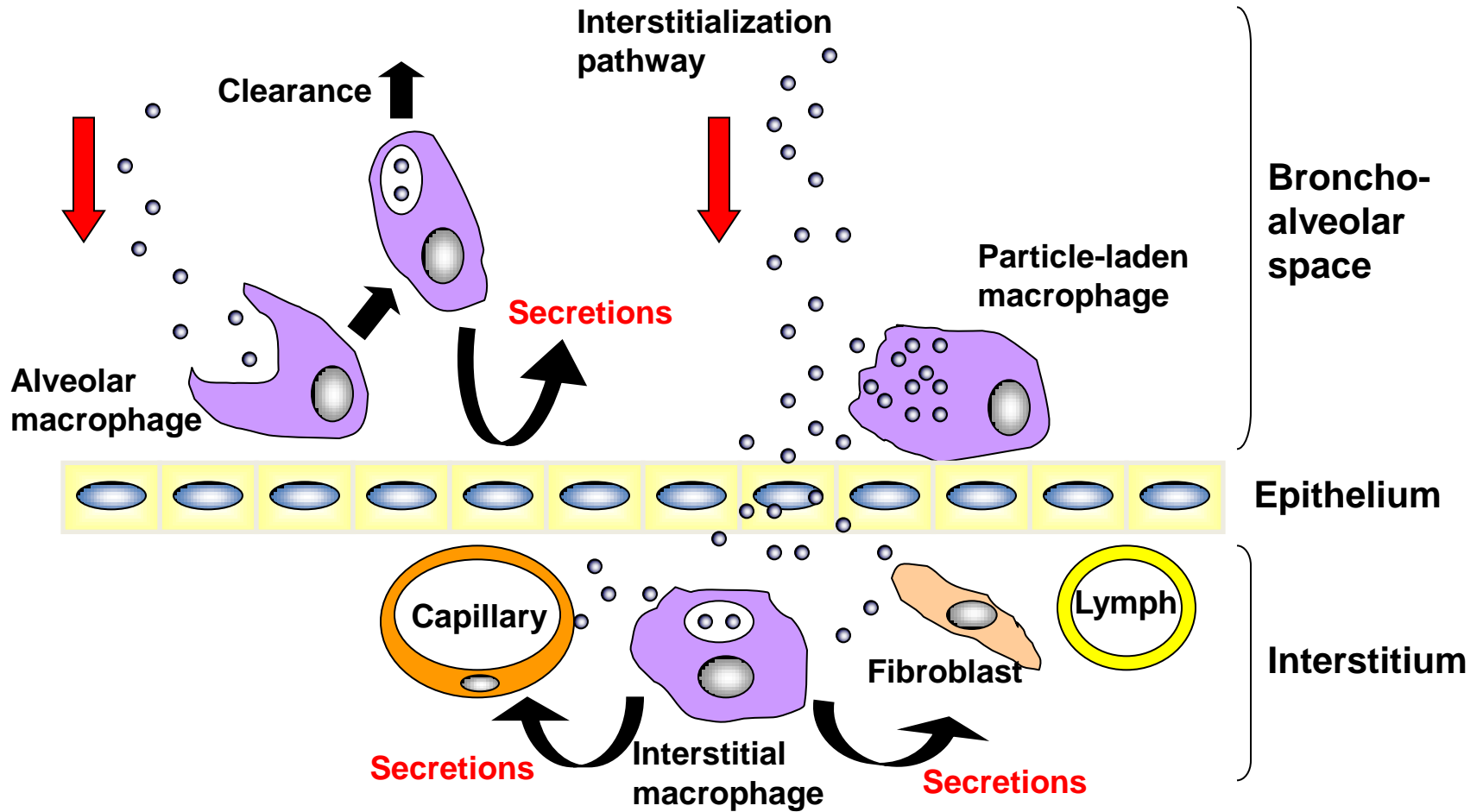
Inhalation Exposure



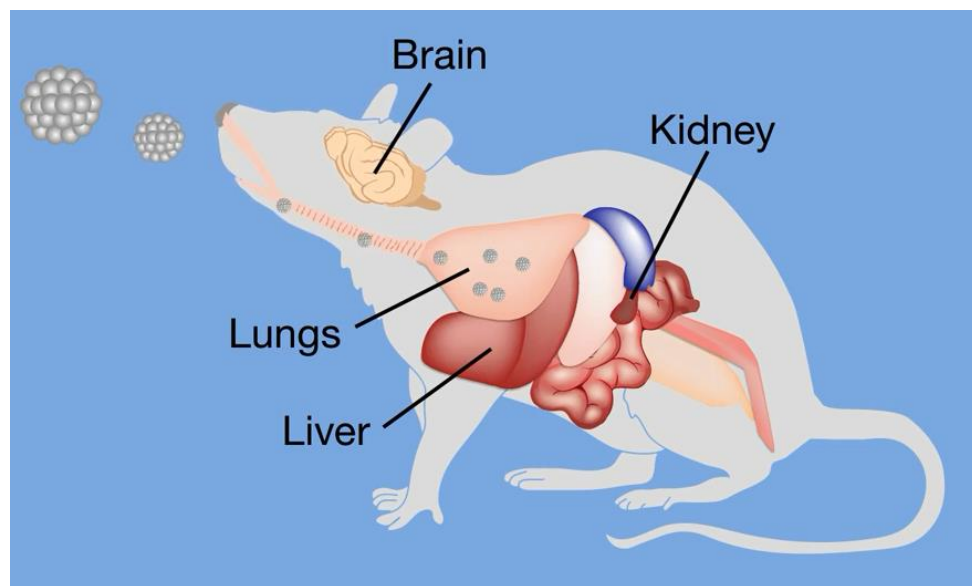
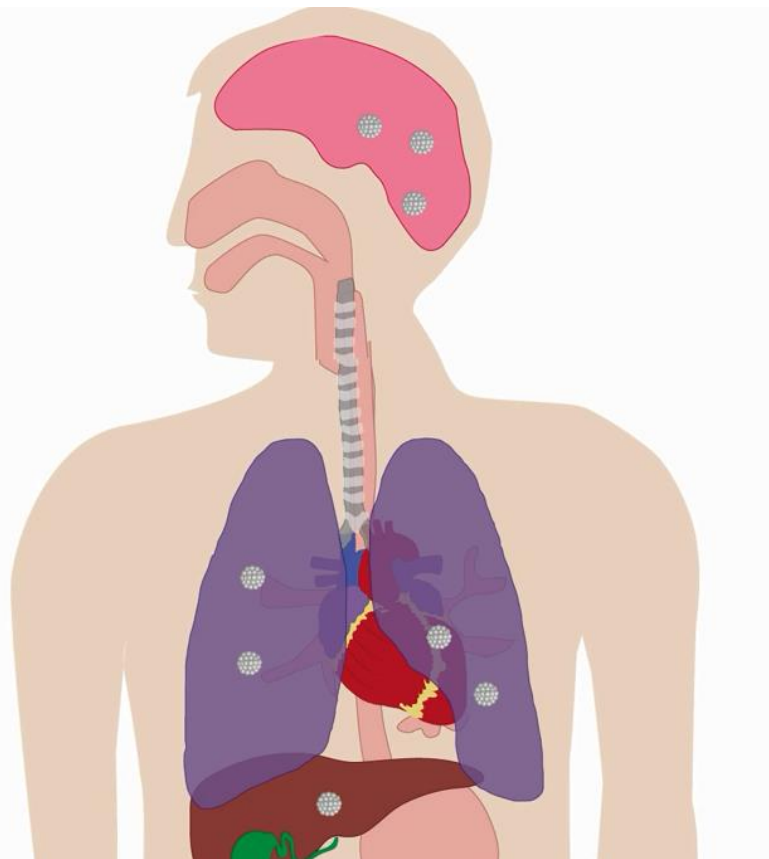
Alveoli



Potential Pathway for Nanoparticles in the Lung



Translocation of NPs via inhalation



Video abstract summarizing new research published in Particle and Fibre Toxicology. "Slow lung clearance and limited translocation of four sizes of inhaled iridium nanoparticles" by Rachel Smith et. al 2017.

Inhalation exposure

The most common route of exposure to any aerosol particle in the workspace



wikipedia.org



Source: Nano safety course, Malaysia, Nov, 2018

<https://www.cdc.gov/niosh/topics/aerosols/default.html>

Inhalation exposure

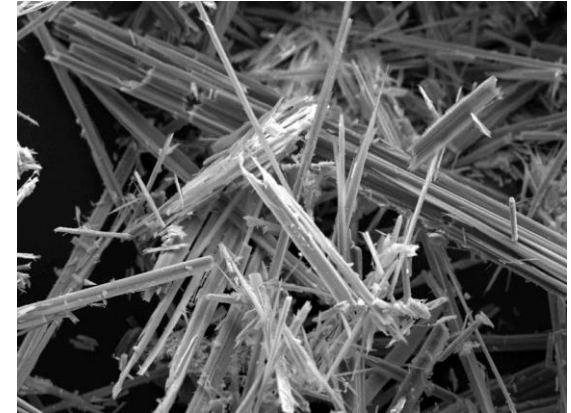
What is Different: Nanoparticles Versus Larger Particles (*respiratory tract as portal-of-entry*)

	NANOPARTICLES (<100 nm)	LARGER PARTICLES (>500 nm)
General characteristics: Ratio: number or surface area/volume or mass Agglomeration in air, liquids Deposition mechanism in respiratory tract Protein/lipid adsorption in vitro Protein/lipid adsorption in vivo	high likely (dependent on medium and surface) diffusion; throughout resp. tract very effective and important yes	low less likely sedimentation, impaction, interception; throughout resp. tract less effective some
Translocation to secondary target organs: Clearance <ul style="list-style-type: none"> • mucociliary • by alveolar macrophages • into or across lung epithelium • lymphatic • blood circulation • sensory neurons (uptake + transport) 	yes probably yes poor yes yes yes yes	generally not (to liver under “overload”) efficient efficient mainly under overload under overload under overload not likely
Cell entry/uptake <ul style="list-style-type: none"> • mitochondria • nucleus 	yes (caveolae; clathrin; lipid rafts; diffusion) yes yes (<40 nm)	yes (primarily phagocytic cells) no no
Effects (<i>caveat: dose!</i>): at secondary target organs at portal of entry (resp. tract) <ul style="list-style-type: none"> • inflammation • oxidative stress • activation of signaling pathways • genotoxicity, carcinogenicity 	yes yes yes yes yes probably yes	(no) yes yes yes yes some

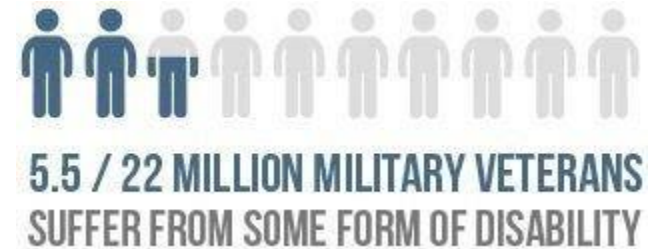
Data from: Oberdörster et al., 2009

Asbestos

- Minerals with long, thin fibers found naturally in rocks and soil.
- Used in a wide range of household, commercial, and industrial products
- When these fibers are inhaled or ingested, they can cause serious asbestos-related diseases such as mesothelioma, lung cancer, and asbestosis.



<https://www.smithsonianmag.com>

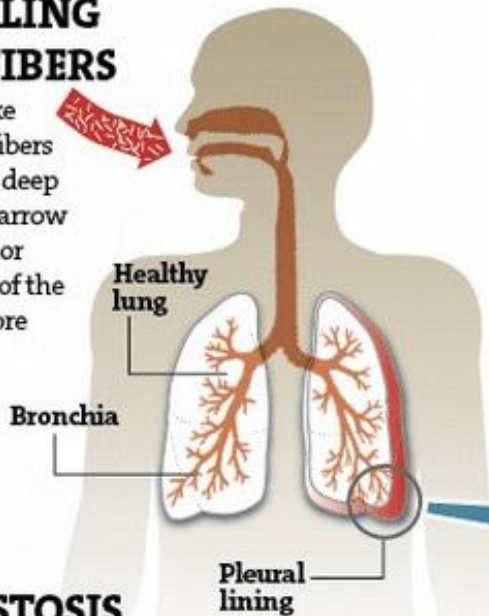


Despite its proven health hazards as a carcinogen, asbestos is still not banned in the United States. And for many years, asbestos companies knew of its danger but failed to warn people.

ASBESTOS AND LUNG DISEASE

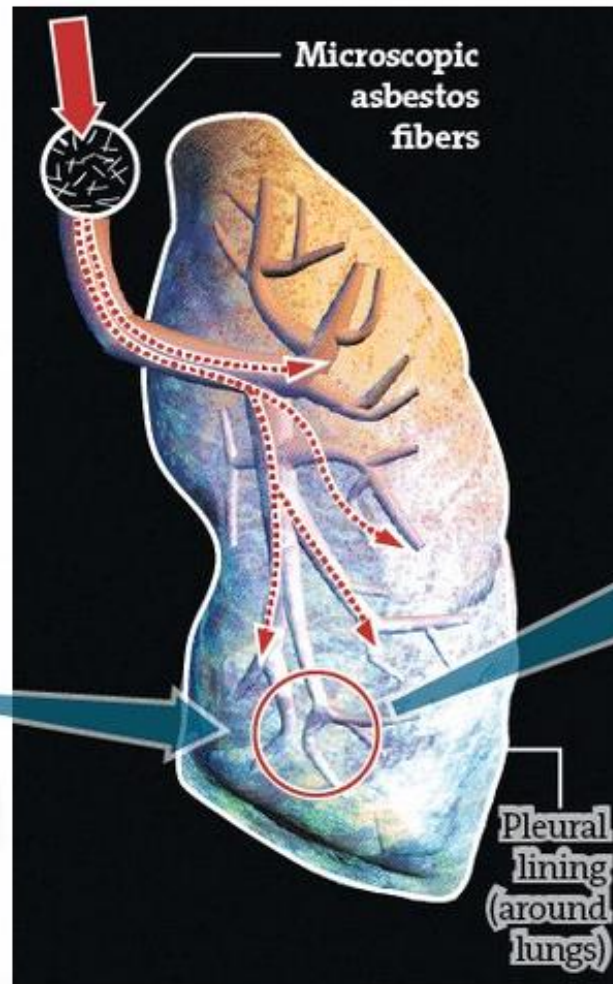
1 INHALING THE FIBERS

Needle-like asbestos fibers can travel deep into the narrow branches, or bronchia, of the lungs before sticking.



2 ASBESTOSIS

Accumulation of fibers causes inflammation and scarring of the airways. That leads to chronic coughing and chest pain — symptoms of asbestosis.



3 MESOTHELIOMA

The pleural lining becomes inflamed and plaque builds up, restricting breathing. The condition may progress to mesothelioma, cancer of the pleural lining.



Source: National Institute of Occupational Safety and Health, N.Y. Times, Agency for Toxic Substances and Disease Registry

MARK BOSWELL and
DAVE SHAFFER • Star Tribune

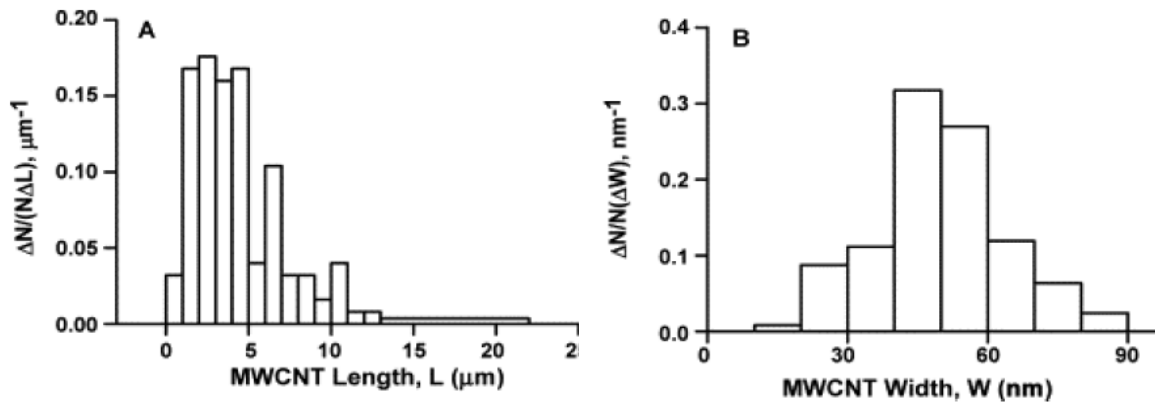
Fibrous NMs: CNTs

NPs have a tendency to agglomerate and form larger structures, which influences their dynamics in the environment and deposition on biological surfaces.

0.18 – 0.32 μm aerodynamic diameter

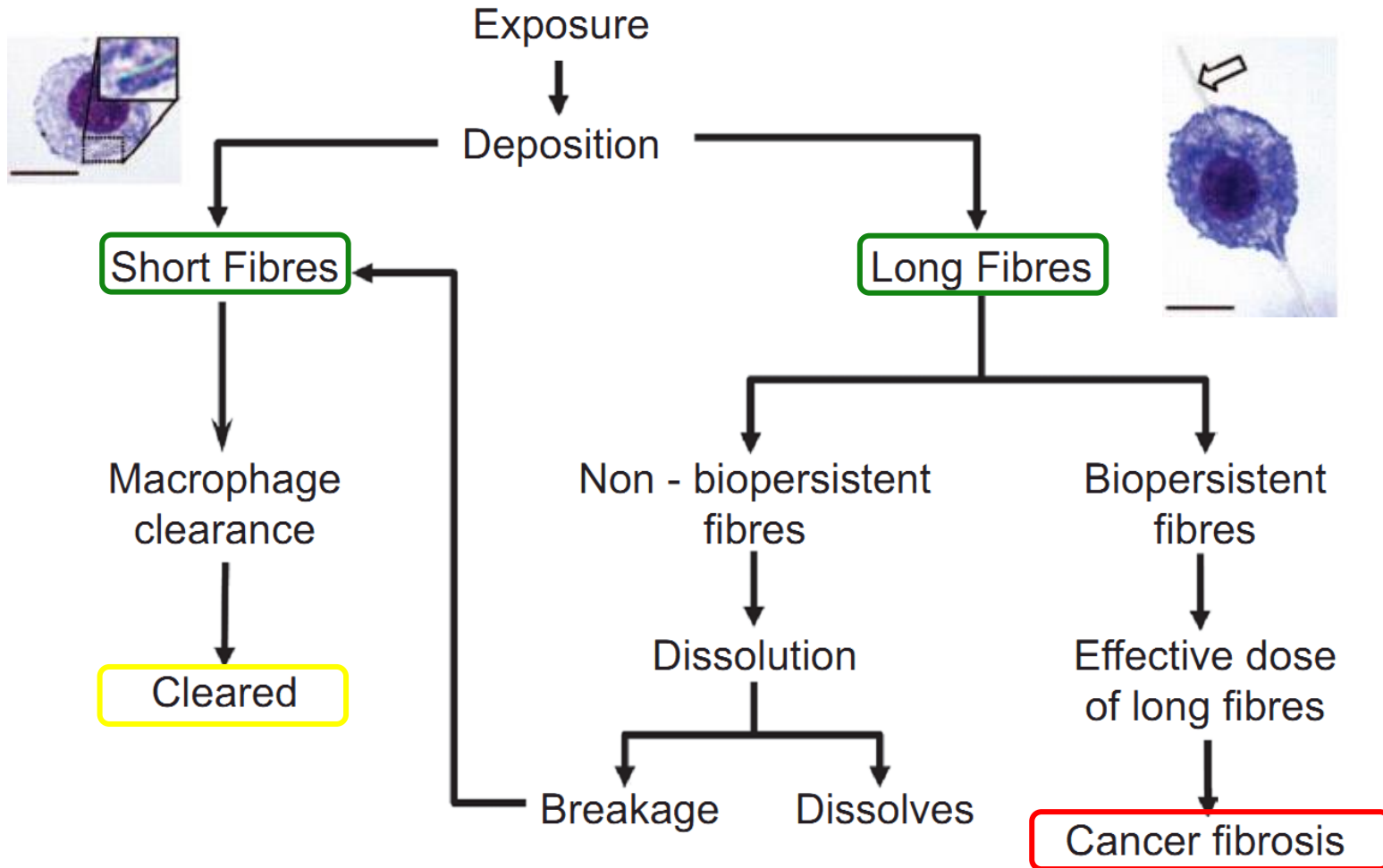


Commercial samples of MWCNT contain mixtures of MWCNT with varying width and length



The length of CNT fibers is critical in determining whether they would result in asbestos-like pathogenicity.

Overarching model for the role of length, biopersistence, and clearance in the fiber pathogenicity paradigm



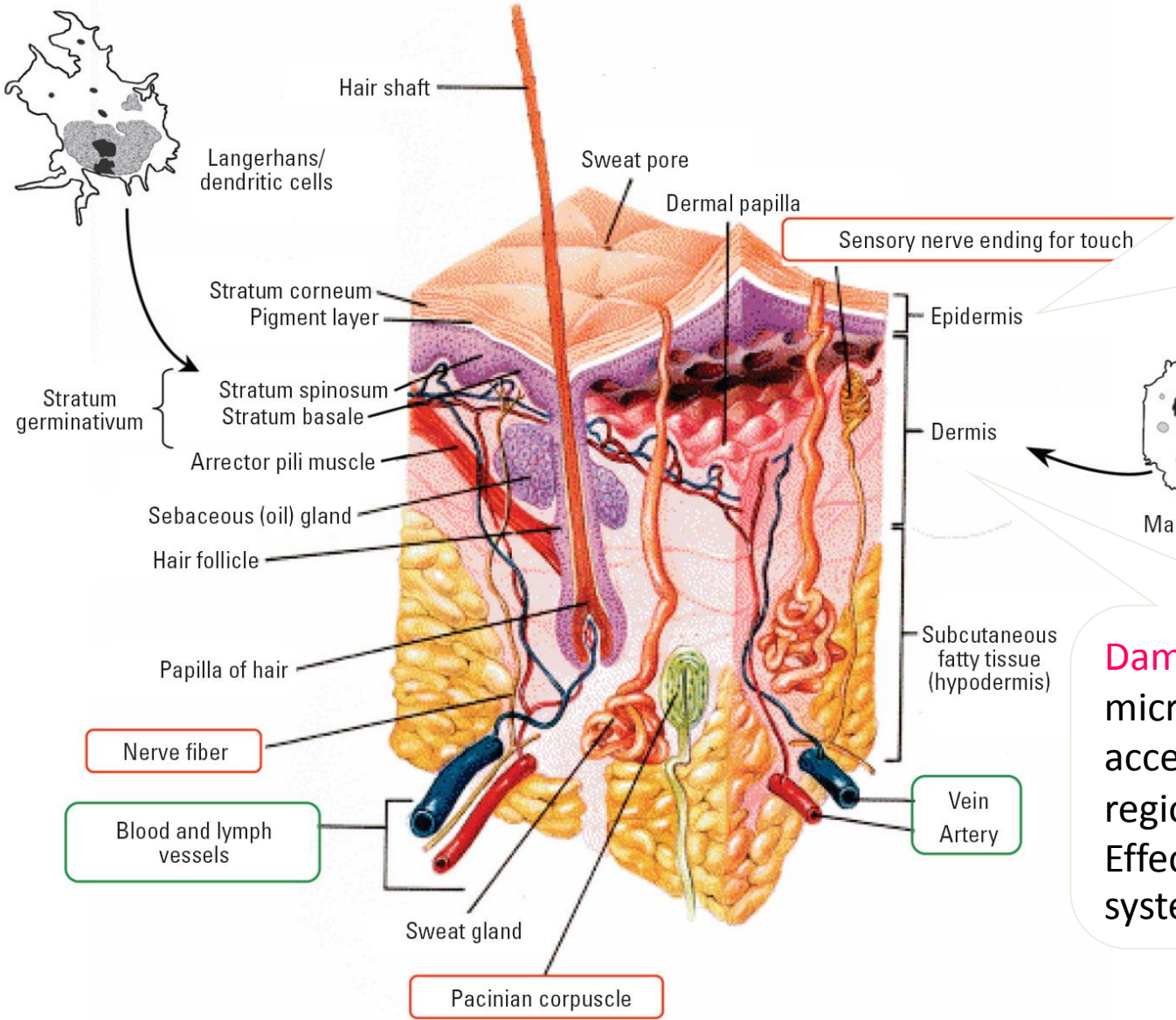
Adapted from: Donaldson K., Critical Reviews in Toxicology, 2009; 39: 487-500.

Inhaled particles

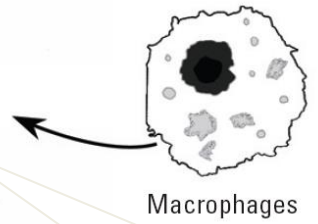
Parameters that play a major role in determining toxic response upon inhalation: **“D words”**

- **Dose** : Cumulative dose for chronic effects (particle/fiber mass or number or surface dose)
- **Dimension** : Size (diameter and length)
- **Deposition** : Depend on dimension but also on airway properties
- **Durability** : Biopersistence dependent on defense and particle properties (dissolution)
- **Defense** : Mucociliary clearance, macrophage clearance, inflammatory cells

Dermal Exposure



In **healthy skin**, the epidermis provides excellent protection against particle spread to the dermis



Damaged skin allows micrometer-size particles access to the dermis and regional lymph nodes → Effects on the immune system

- The stratum corneum is an excellent skin barrier
- Factors influence in penetration test for nanomaterials
 - Hair follicle density
 - Size of hair follicle opening
 - Lipid structures and contents

Species difference in hair follicle density

Species	Area	Number of hair follicles/cm ²
Human	Abdomen	11 ± 1
Pig	Back	11 ± 1
Rat	Back	289 ± 21
Mouse	Back	658 ± 38
Hairless mouse	Back	75 ± 6

Bronaugh et al. 1982, Toxicol Appl Pharmacol 62: 481-488.

- The skin from furry rodents results in overestimation of human skin penetration
- Pig has different lipid structures from human

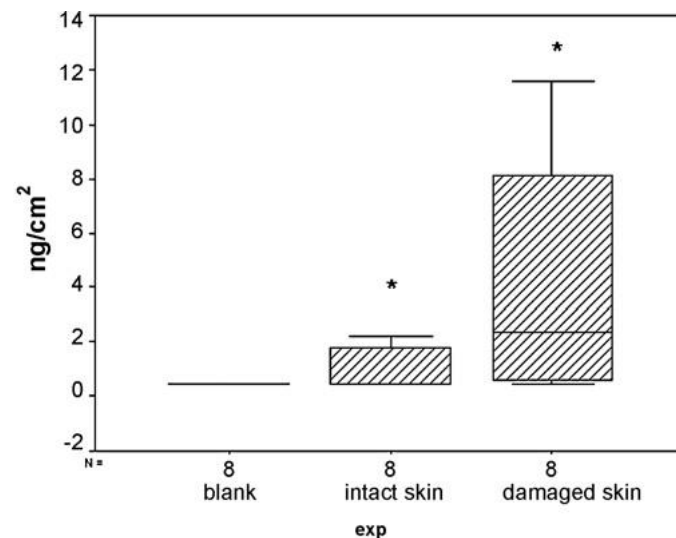
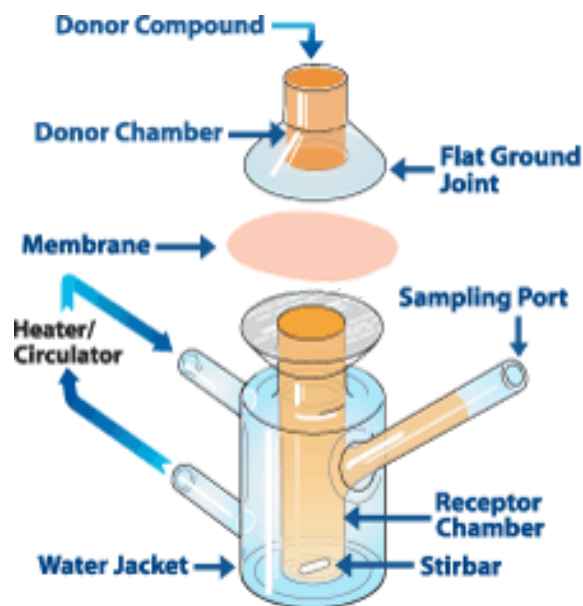
Human skin penetration of silver nanoparticles through intact and damaged skin

Larese et al. (2009), *Toxicology* 255: 33-37.

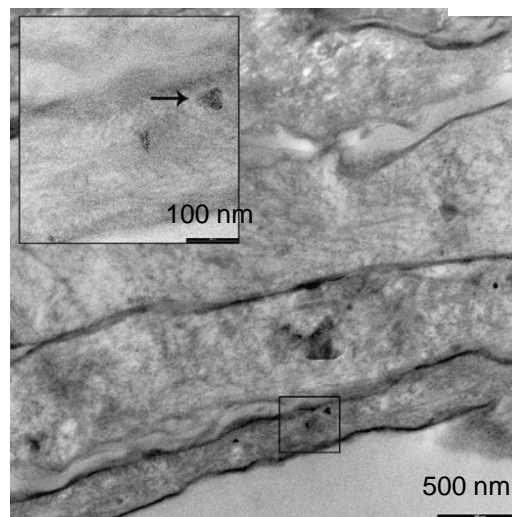
Human abdominal full thickness skins

Silver nanoparticles (25 ± 7.1 nm)

Franz diffusion cell method



Silver skin penetration at 24 h



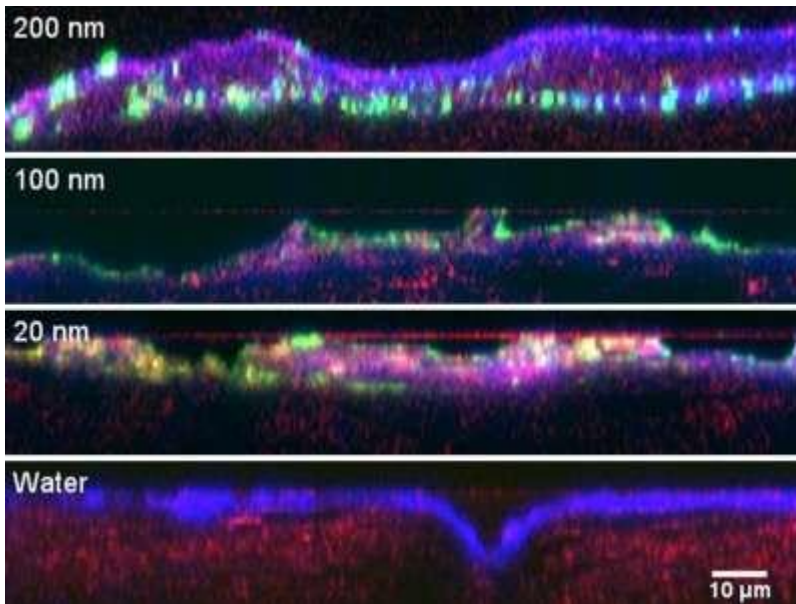
TEM micrograph of Ag nanoparticles-treated skin sample

Ag nanoparticles are presented in **deep stratum corneum**



“Do NPs penetrate the skin?”

- Several studies show little or no penetration of NPs beyond surface skin



Confocal laser scanning microscopy image of polystyrene beads (green) (20 - 200 nm) absorbed into the skin.

<https://phys.org/news/2012-10-nanoparticles-dont-penetrate-skin.html>

Study on penetration of TiO_2 NPs through the skin by Makiko Fujii

1-35 nm TiO_2 NPs with an alumina/silica coating showed no penetration to deeper skin layers.

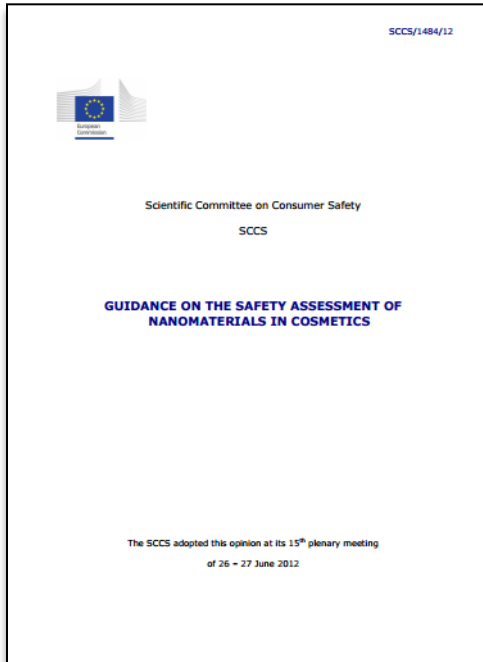
Investigation of TiO_2 NPs penetration through skin in sunscreen formulations by P. Moretto

Diffusion of NPs was only limited to upper layers of the stratum corneum. No penetration through skin furrows or follicular openings in the skin was observed.

<https://ninithi.wordpress.com/2015/08/17/nan-safety-update-scientists-invasively-tested-human-for-nanoparticle-penetration-they-were-in-for-a-surprise/>

แนวทางการทดสอบผลิตภัณฑ์เครื่องสำอางที่มีวัสดุนาโน

Guidance on the Safety Assessment of Nanomaterials in Cosmetics (2012)



Nanomaterial means an insoluble or biopersistent and intentionally manufactured material with one or more external dimensions, or an internal structure, on the scale from 1 to 100 nm

[Regulation (EC) No 1223/2009]

Cosmetic ingredients:

Physicochemical characterization
(considering “nano” aspect)

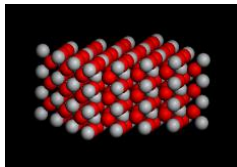
- **Chemical identity**
- **Chemical composition**
- **Purity, impurities**
- **Size**
- **Morphology**
- **Surface characteristics**
- **Solubility**
- **Surface area**
- **Catalytic activity**

etc.

Main toxicological endpoints:

- Percutaneous absorption
- Toxicokinetics
- Acute toxicity
- Irritation and corrosiveness
- Skin sensitization
- Mutagenicity/ genotoxicity
- Repeated dose toxicity
- Carcinogenicity
- Reproductive toxicity
- Photo-induced toxicity
- Human data

etc.



Oral Exposure

The gastrointestinal tract represents a likely route of entry for many nanomaterials, both directly or indirectly

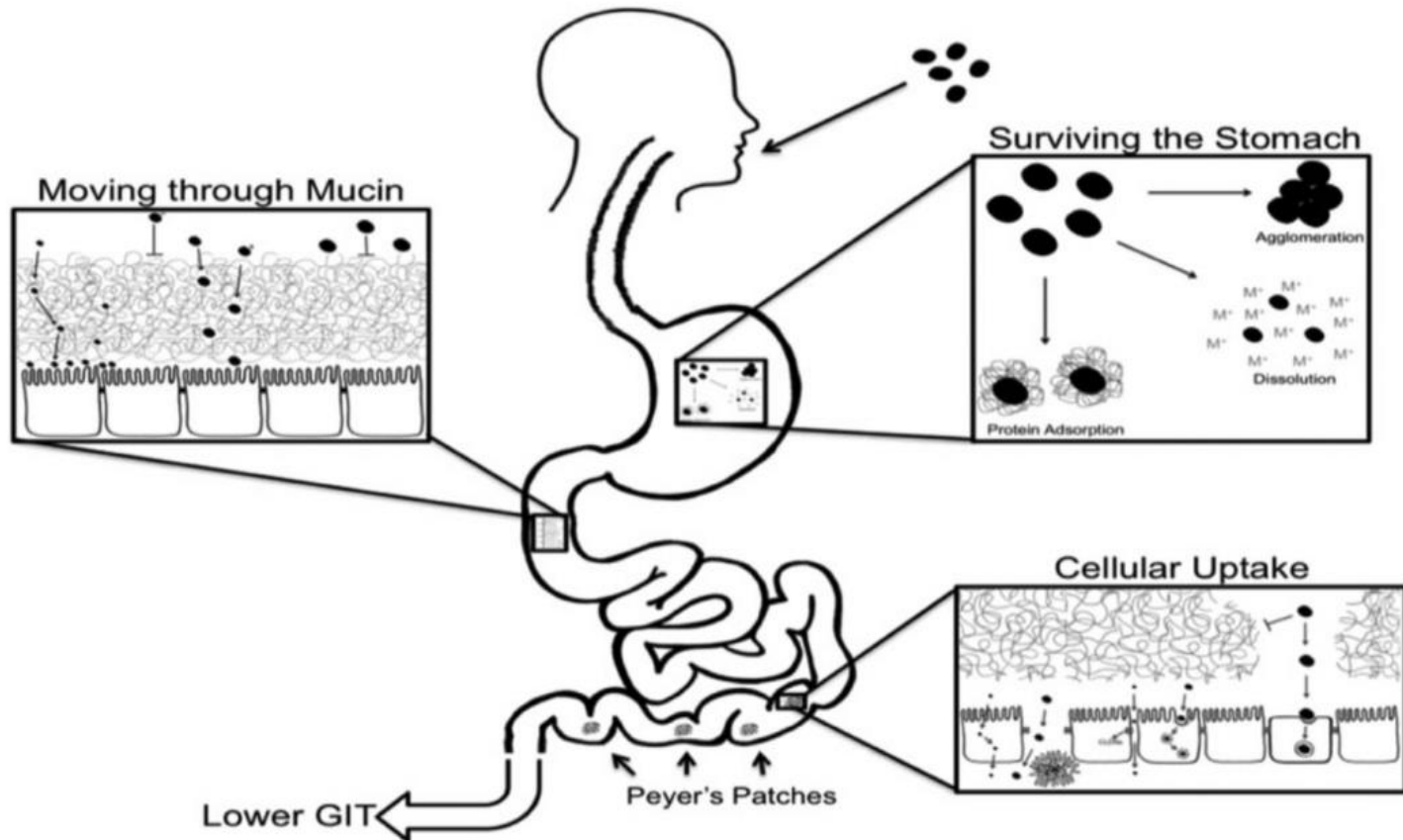


Figure 4.
Overview of barriers to gastrointestinal absorption of small particles.

Dunkin' Donuts to remove titanium dioxide from donuts

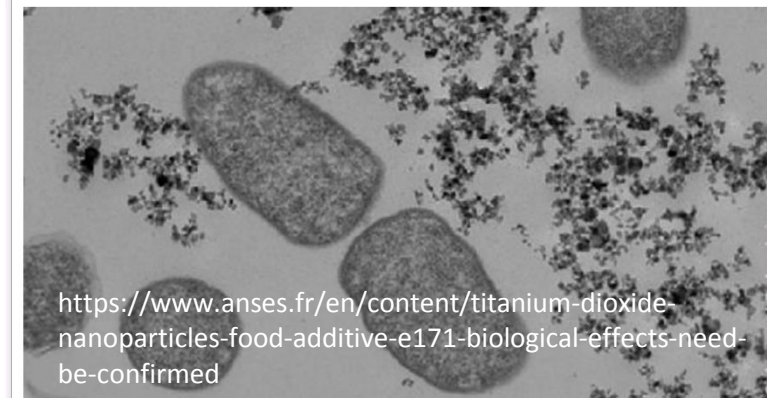
The baked goods giant says it will remove whitening agent from its powdered donuts over fears it might contain toxic nanomaterials



▲ Dunkin' Donuts wants to remove titanium dioxide from its donuts amid health concerns. Photograph: Shawn Gay/Flickr

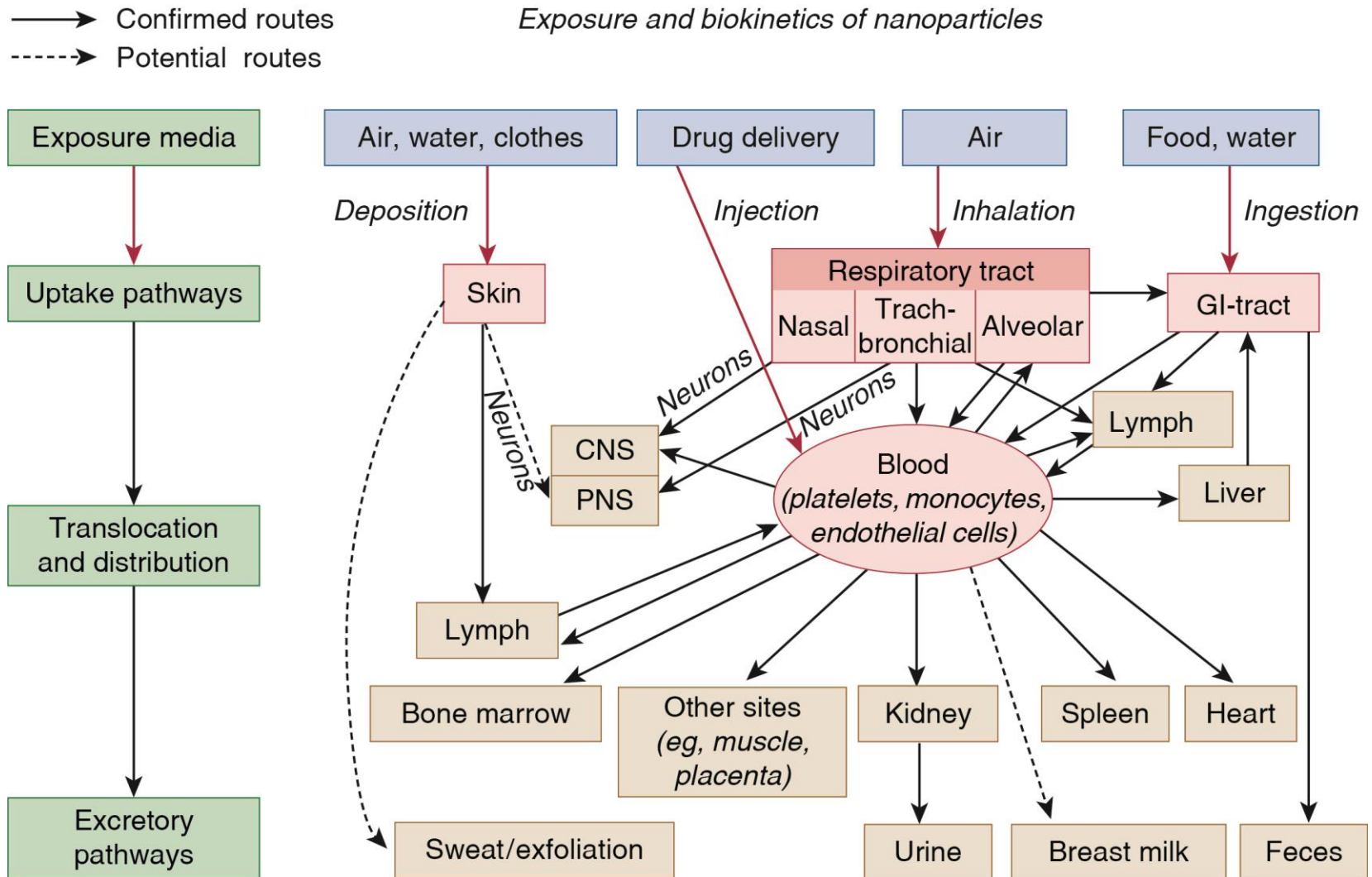
<https://www.theguardian.com/sustainable-business/2015/mar/11/dunkin-donuts-to-remove-whitening-agent-from-donuts>

Titanium dioxide nanoparticles in food (additive E171): biological effects need to be confirmed



- Since 2007, several inorganic NPs are used in food industries and in the pharmaceutical industry as an additive: AgNPs, TiO₂NPs, ZnONPs, SiO₂NPs
- e.g. E171 (TiO₂) 1–5 µg/mg is used in sweets
- Evidences of toxicity from ingestion of NPs were found in cell culture and animal studies

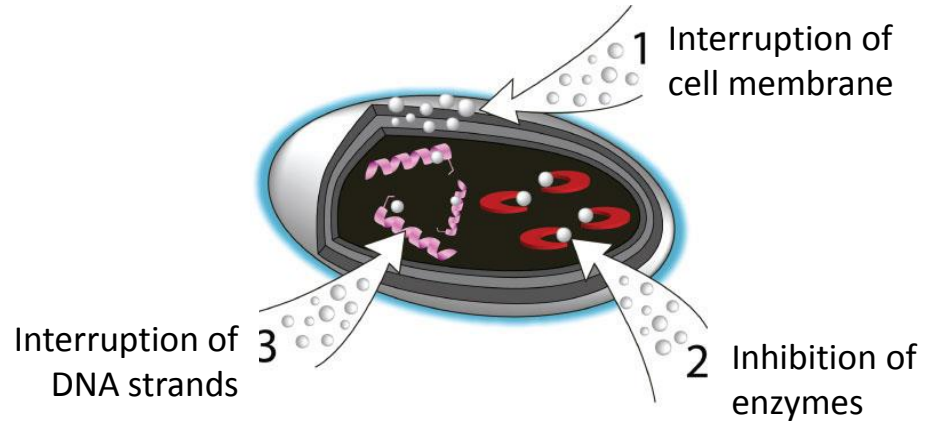
Exposure and biokinetics of nanoparticles



Case-studies: Biological Effects of ENMs

Silver nanomaterials

Silver NMs demand for new uses in textiles, plastics, toiletries and medical industries, etc.



Silver is “Potent bactericide”

1. Development of **antibiotic resistant bacteria**?
2. Harmful to beneficial bacteria which form symbiotic relationship to plants, animals and humans → **Disrupt ecosystem function**?
3. Long term **adverse effects to human**?
 - WHO considered silver to be a **toxic substance**
 - US EPA declared silver to be **pesticide** in 1954

How might the people be exposed to silver?

Most people are exposed daily to very low level of silver mainly in food and drinking water, and less in air.

- Less than 0.001 ppb in **air**
- 0.2-2.0 ppb in **surface waters**
- 0.20-0.30 ppm in **soils**





A 56-year-old woman has had discolored skin since the age of 14

Argyria

At the **age of 11** the patient was given **nose drops** of unknown composition for “allergies,” and **three years** later her skin turned gray. She was thought to have argyria, and a skin biopsy at the age of 15 confirmed the presence of **silver deposition**.

The facial pigmentation was diffuse until the age of 36, but it became patchy after dermabrasion. The patient has had no other related problems.

Colloidal silver products sold in the early 1900s had silver concentrations as high as **30 percent**. Suspensions of silver, available now in some health food stores and pharmacies, are touted for the treatment of many disorders, including the acquired immunodeficiency syndrome, cancer, sore throats, meningitis, parasites, chronic fatigue, and acne, without substantiation.

BRUCE A. BOUTS, M.D.

New Eng J Med. May 20, 1999

Occupational Exposure Levels (OELs) for Silver

Table 1-2. Current OELs for silver in the United States and other countries

Authority	Particle Size	Form	OEL ($\mu\text{g}/\text{m}^3$)	Reference
OSHA PEL*	Metal dust and soluble compounds, as Ag; total mass fraction	Soluble or insoluble	10	NIOSH [2007]
NIOSH REL	Metal dust and soluble compounds, as Ag; total mass fraction	Soluble or insoluble	10	NIOSH [2007]
ACGIH TLV	Metal dust and fume; inhalable fraction	Soluble	10	ACGIH [2001]
		Insoluble	100	
MAK†	Inhalable fraction	Silver salts (as Ag)	10	DFG [2013]
		Silver (Ag)	100	

*Current regulatory limit in the United States. †Maximum Workplace Concentration (Germany).

Reference: External Review Draft (2015) NIOSH Current Intelligence Bulletin: Health Effects of Occupational Exposure to Silver Nanomaterials

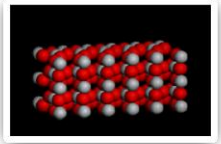
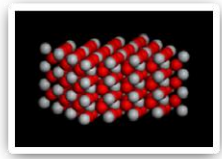
The EPA recommends that the concentration of silver in drinking water not exceed 0.10 mg/L because of the skin discoloration that may occur.

Titanate Nanomaterials

Appearance: Naturally white opaque color
 Crystalline forms: Anatase, Rutile, Brookite etc.
 Applications: Pigment composition in Paint, Plastics, Food additives and Health care products



TiO₂



Rutile

- Cosmetics
- Sunscreen products
- Food additives

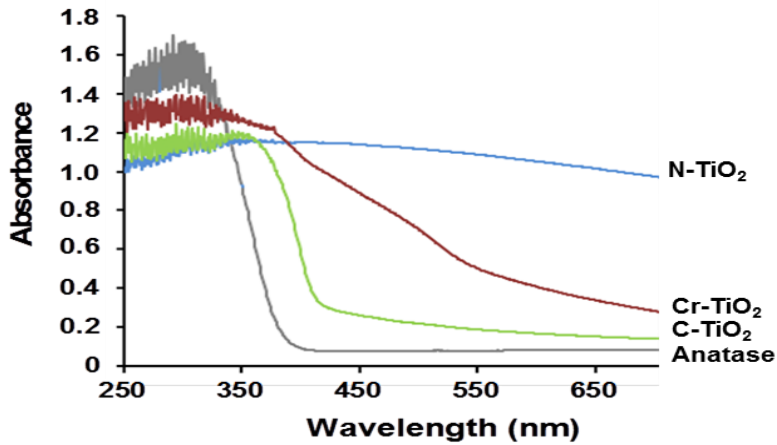
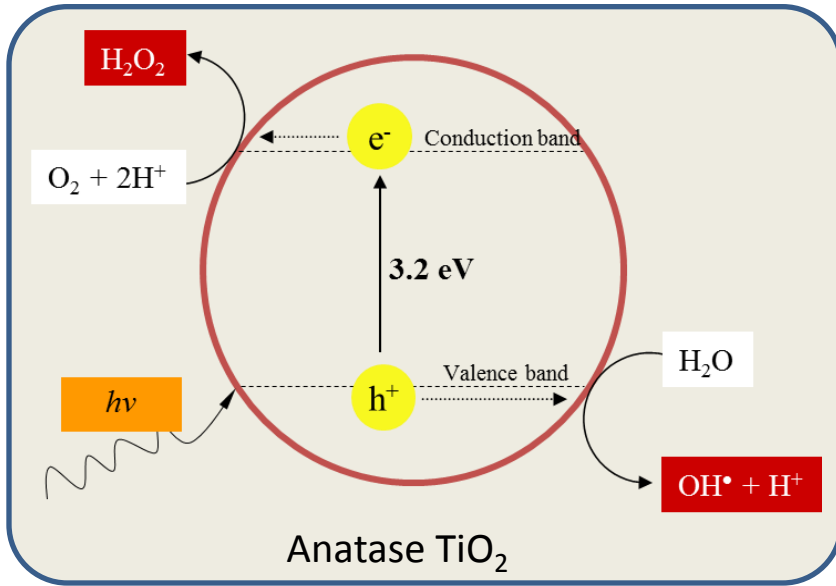
Anatase

- Photocatalytic air purification
- Self cleansing surface
- Solar energy conversion
- Self-sterilization (antimicrobial) on surface coating materials

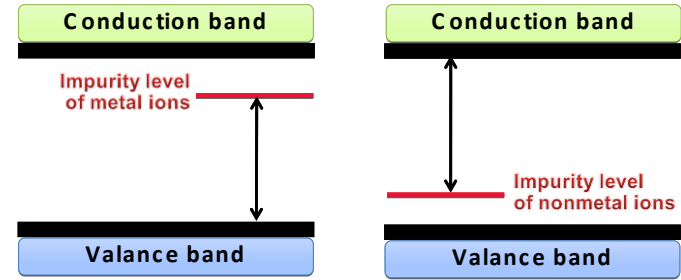


Titanate Nanomaterials

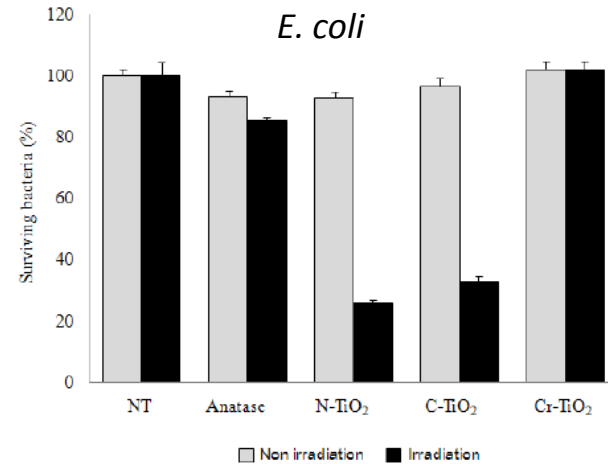
Photocatalytic activity

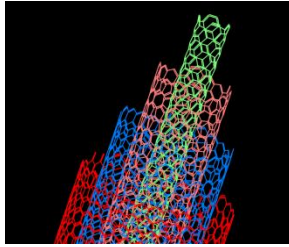
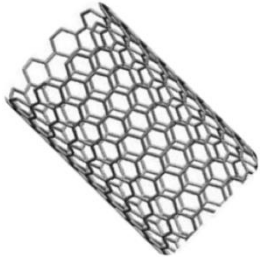


Ion-doped titanium dioxide



Ion-doped TiO_2	Weight fraction of phase (%)	
	Anatase	Rutile
N- TiO_2	100	-
C- TiO_2	71	29
Cr- TiO_2	20	80





SWCNTs: diameter of 1-2 nm, up to 100 μm long

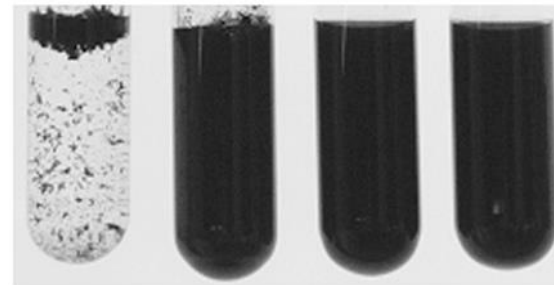
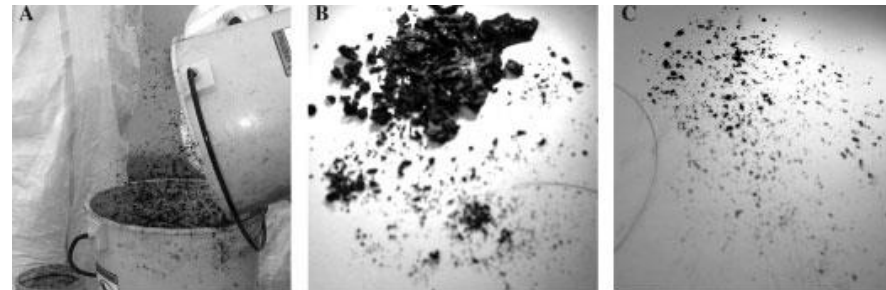
MWCNTs: several layer of carbon cylinders diameter of 10-30 nm

CNTs have unique properties:

- Very stable
- Tensile strength of a MWCNT was about 50 times of steel, but at a much lower weight
- Electrically insulating, semiconducting or of metallic conductance, depending on the way they are manufactured.

Applications:

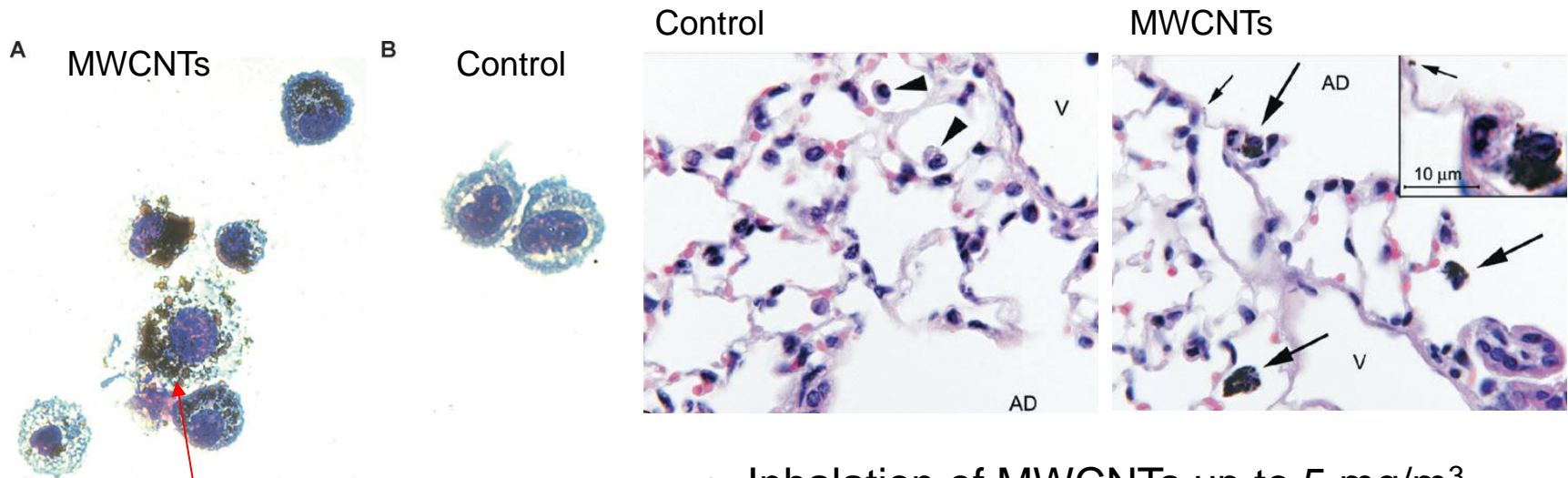
- Additive for polymer composites
- Plastic in electronics
- Batteries
- Sport equipment
- Automotive industry
- Aerospace
- etc.



Pulmonary and Systemic Immune Response to Inhaled MWCNTs

Mitchell et al. (2007), *Toxicol. Sci.* 100: 203-214.

- Male mice
- whole-body inhalation to control air, 0.3, 1, 5 mg/m³ MWCNTs
- 7 or 14 days (6 h/day)



Representative images from BALF collected from animals exposed for 14 days to 5 mg/m³

Many particle-laden and some enlarged macrophages

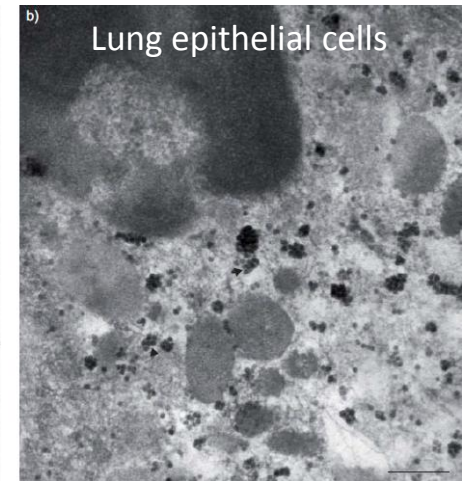
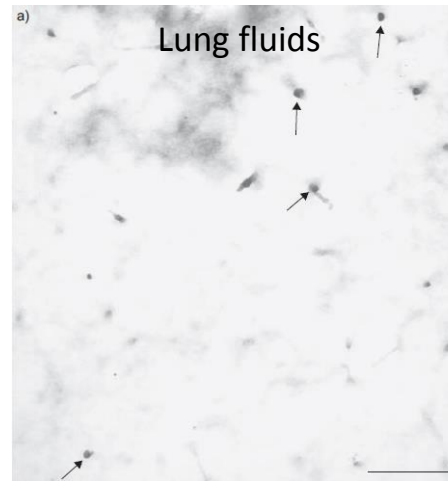
- Inhalation of MWCNTs up to 5 mg/m³ did not cause significant lung inflammation or tissue damage
- They altered immune response functions

Exposure to nanoparticles is related to pleural effusion, pulmonary fibrosis and granuloma

Song et al (2009), *Eur Respir J* , 34:559-567

Chinese cases

- **Seven young female workers** (aged 18–47 yrs.), exposed to nanoparticles for 5–13 months
- **Two of them died** after working for months without proper protection in a paint factory using nanoparticles,
- Their **lung tissues and fluids** contained **nanoparticles** about **30 nm** in diameter
- Ball-like collections of immune cells in the lining of the lung that form when the immune system is unable to remove a foreign body.



The symptoms seen in the patients are "similar" to those seen in animals exposed to nanoparticles

Research Article

EBioMedicine




Published by THE LANCET

Volume 2, Issue 11, November 2015, Pages 1697-1704

open access



Anthropogenic Carbon Nanotubes Found in the Airways of Parisian Children

Jelena Kolosnjaj-Tabi ^a, Jocelyne Just ^b, Keith B. Hartman ^c, Yacine Laoudi ^b, Sabah Boudjemaa ^d, Damien Alloeyau ^e, Henri Szwarc ^a, Lon J. Wilson ^c  , Fathi Moussa ^{a, f}  

- Sampling from 69 asthma patients
- Particulate matter found in the alveolar macrophage cells were analyzed
- SWCNTs and MWCNTs and amorphous carbon were found, 10 - 60 nm in diameter, several hundreds nm in length
- Catalytic converters of the automobiles are manufacturing carbon nanotubes

“The concentrations of nanotubes are so low in these samples that it’s hard to believe they would cause asthma, but you never know,” said Rice chemist Lon Wilson, a corresponding author of the paper. “What surprised me the most was that carbon nanotubes were the major component of the carbonaceous pollution we found in the samples.”



National Institute for Occupational Safety and Health (NIOSH)

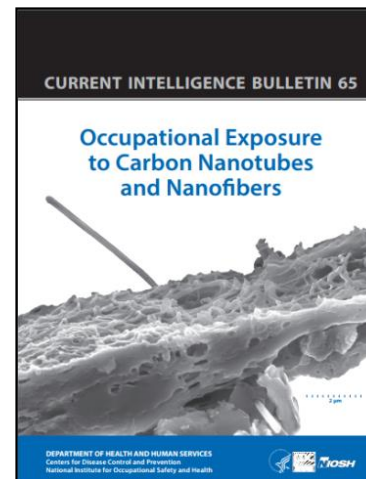
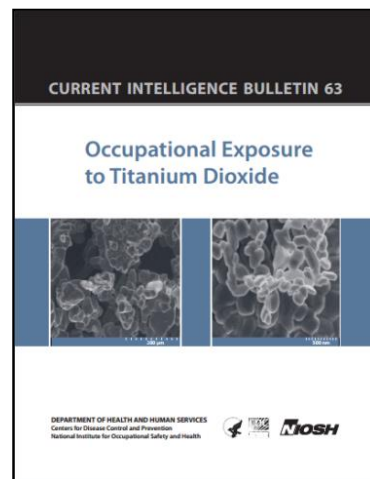
Recommended exposure limits (RELs)

Titanium dioxide

- **2.4 mg/m³** of **fine TiO₂**
- **0.3 mg/m³** of **ultrafine TiO₂**
10 h/day and 40 h/week

Carbon nanotubes and –fibers

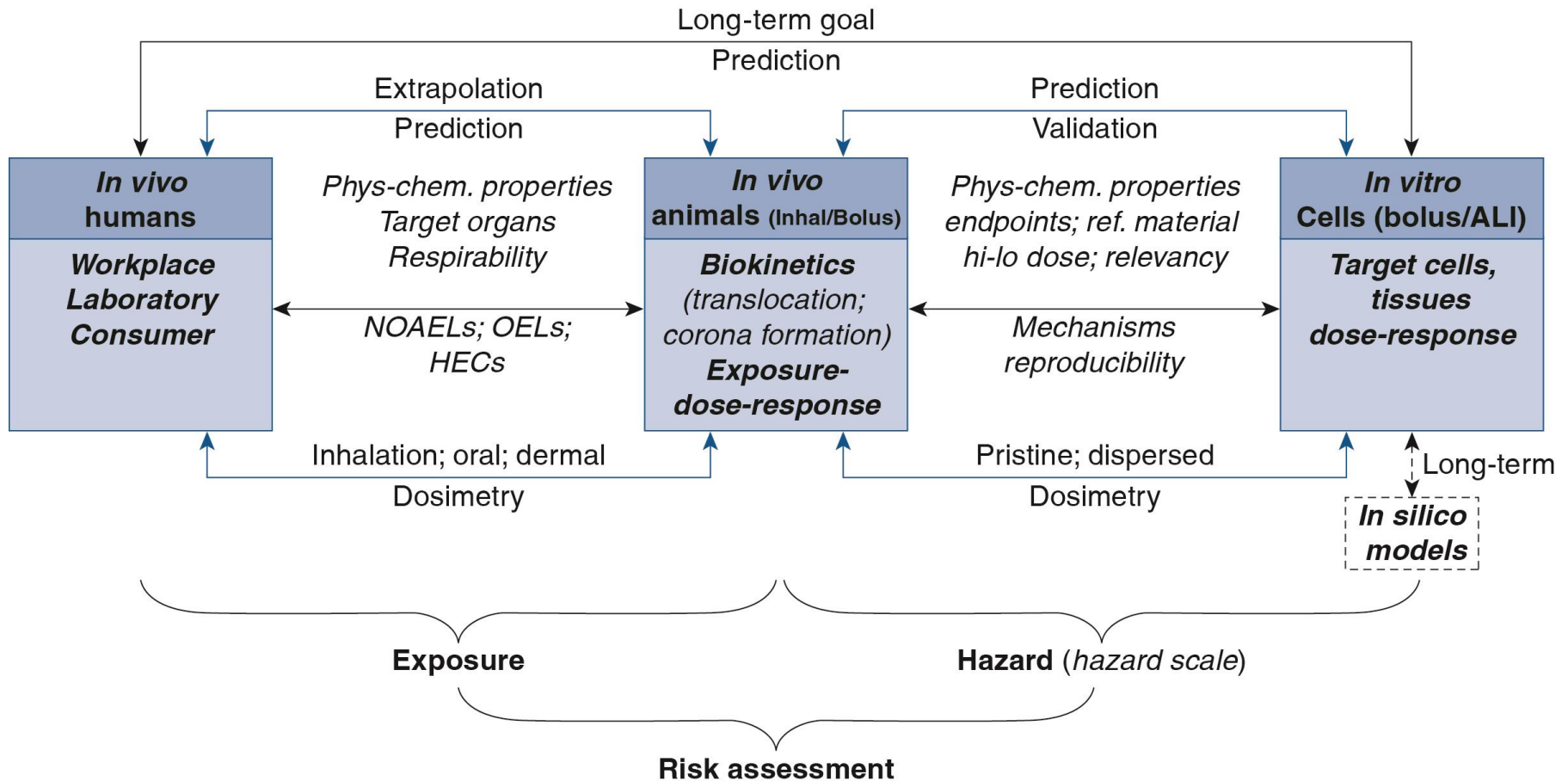
- **1 µg/m³** of **elemental carbon as a respirable mass 8-hour TWA**



Toxicity Testing and Caveats in Nanotoxicology Assays

Concept and goals of nanomaterial toxicity testing

Considering exposure and hazard for risk assessment



- Animal study can be used to predict human equivalence exposure concentration or OELs.
- *In vitro* studies are useful for uncovering underlying mechanisms of effects and toxicity ranking of nanomaterials for the purpose of hazard identification

“The first step towards nanotoxicology studies”

- To ensure that the results are reproducible
- To provide basis for understanding the properties of nanoparticles that determine their biological effects

Powder

- Purity
- Morphology
- Particle size and distribution
- Crystallinity
- Coatings
- Type of aggregation/agglomeration
- Surface properties (charge, defects, etc.)

In experimental condition

- Aggregation/ agglomeration
- Surface
- Surface coating
- Solubility
- etc.

Challenges: development of new equipment and methodology

Characterization of Nanomaterials

Analysis	Instrument
Morphology and compositions	SEM-EDX, TEM-EDX
Primary size	TEM
Hydrodynamic size, size distribution	DLS (Dynamic Light Scattering)
Surface charge	Zeta potential analyzer
Specific surface area	BET
Metal contaminants	ICP, AA

Characterization of Nanomaterials in Products → Require additional sample preparation steps such as digestion, extraction and purification etc., + advanced instruments.

Equipment for “Nano” characterization



Scanning Electron Microscope (SEM)



Transmission Electron Microscope (TEM)



Nanosizer (DLS)


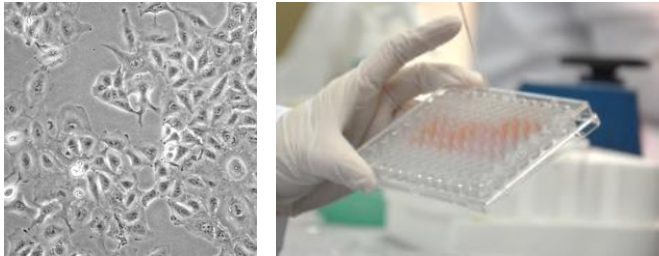
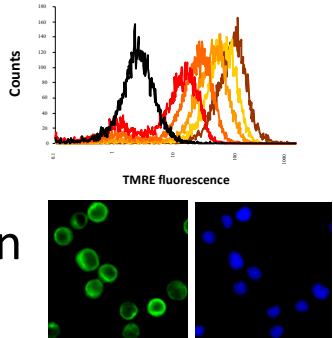


Atomic Force Microscope (AFM)



Inductive Couple Plasma Spectroscopy (ICP)

Models for toxicological studies

<p><i>In vivo</i></p> <p>Animal models</p>	<p><i>In vitro</i></p> <p>Cell-based models</p>
<ul style="list-style-type: none"> • Slow • Expensive • Labor-intensive • Ethically questionable 	<ul style="list-style-type: none"> • Fast • Easy • Inexpensive 
<ul style="list-style-type: none"> • Provide complementary data • Can be designed for exposure routes 	<ul style="list-style-type: none"> • Exhibit abnormal behaviors • Usually aneuploid • Do not ideally represent phenotypes and mechanisms
<p><u>Responses:</u></p> <ul style="list-style-type: none"> • Death • Pathology (tissue, organ) • Clinical blood chemistry • Behavior 	<p><u>Responses:</u></p> <ul style="list-style-type: none"> • Cell death • Metabolism • Gene and protein expression • Genotoxicity 



The 3Rs Principle



Reduction

Refinement

Replacement





EU Cosmetic Products Regulation (EC) No1223/2009

As of 11 July 2013

- Prohibits the testing of finished cosmetic products and cosmetic ingredients on animals (**testing ban**)
- Prohibits the marketing in the European Community, of finished cosmetic products and ingredients included in cosmetic products that were tested on animals (**marketing ban**)

Exceptions for repeated dose toxicity, reproductive toxicity, and toxicokinetics

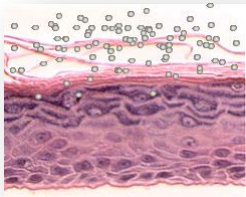
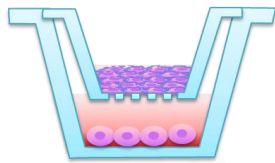
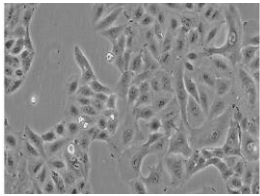
ASEAN Cosmetic Directive (บทบัญญัติเครื่องสำอางแห่งอาเซียน)

The need for alternatives to animals used in toxicity testing was recognized by **Thailand** with the ASEAN MOU signing in 2015 to adopt the directives for non-animal testing of Cosmetics. **The aim of this MOU signing is to harmonize with international acceptance practices especially the EU.**

Alternative models for safety assessment

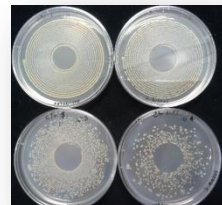
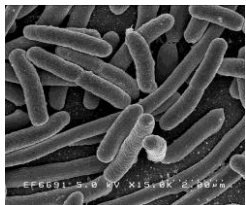
In vitro

- 2D monolayer or suspended cells
- Co-culturing of cells
- 3D tissue engineering
- Organs-on-chips



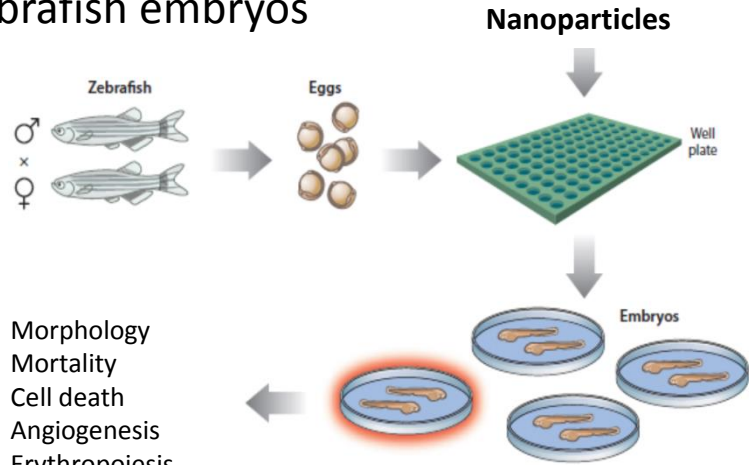
<https://emulatebio.com/>

- Microorganisms



In vivo

- Zebrafish embryos

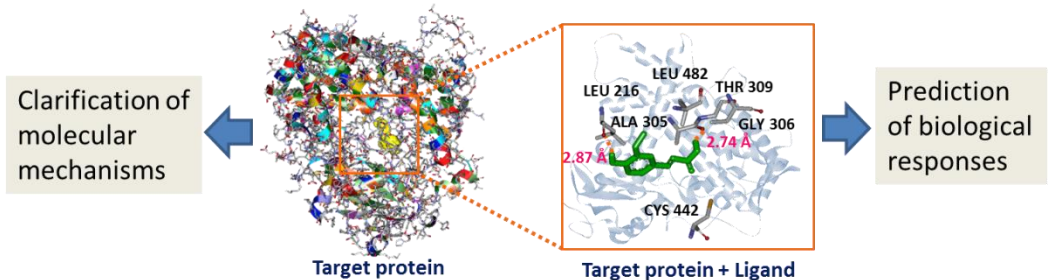


- Morphology
- Mortality
- Cell death
- Angiogenesis
- Erythropoiesis

Peterson, R.T. and MacRae, C.A., *Ann. Rev. of Pharm. and Tech.* 2012

In silico

- Computational simulations



Equipment for biological analysis



FACS Arial Flow cytometry



Nanodrop



Microplate reader



QX200™ Droplet Digital PCR

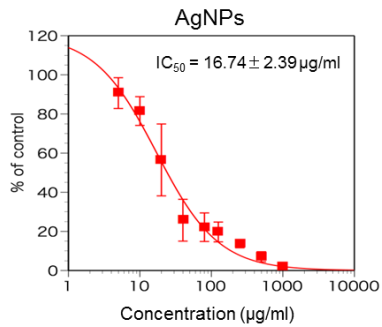


Confocal Laser Scanning Microscope
(STED technology)

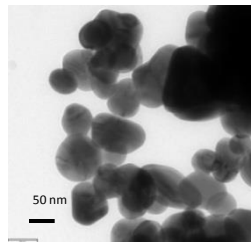
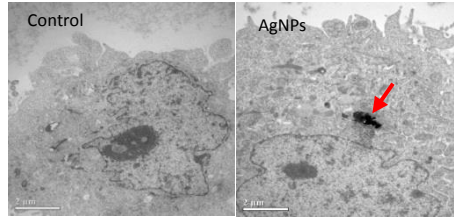


FV10i Real-time monitoring system

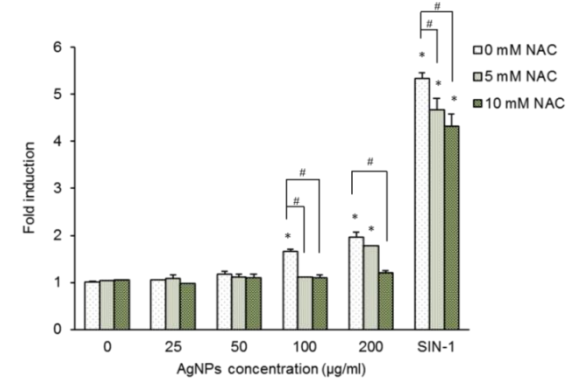
Cell viability



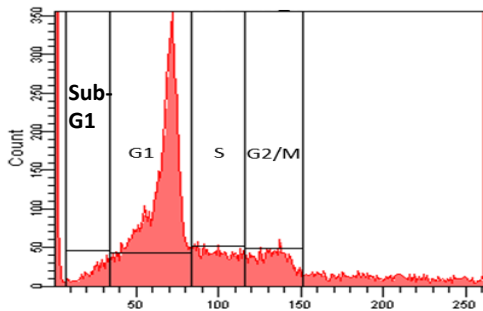
Cellular uptake



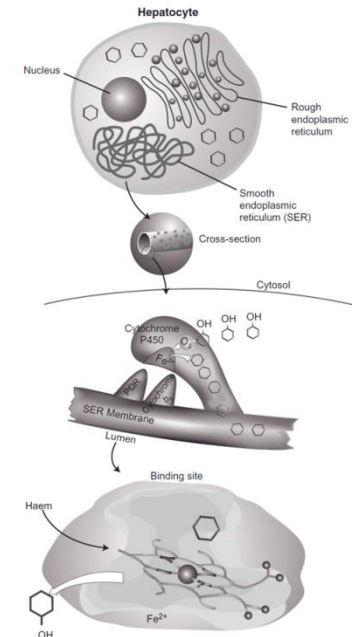
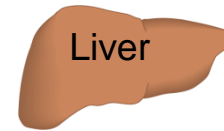
ROS generation



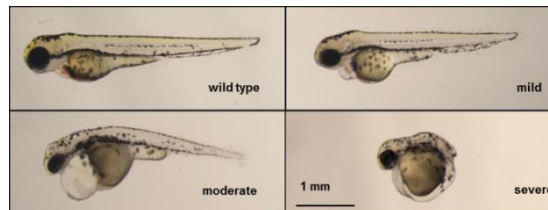
Cell cycle



Interaction with CYP enzymes



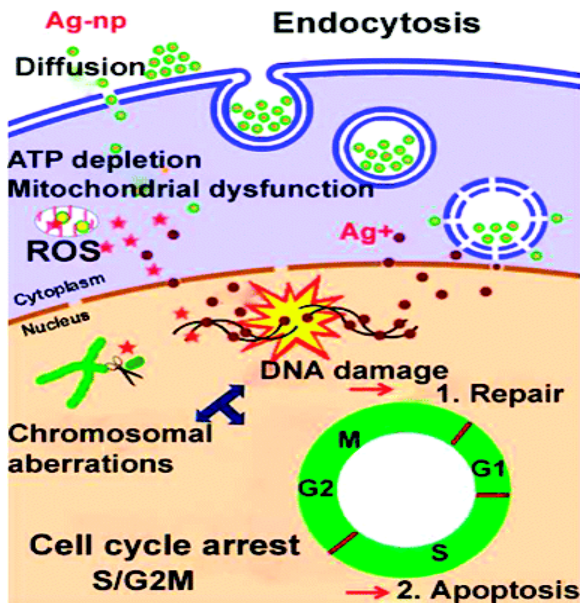
- Genotoxicity
- Expression of mRNA and proteins
- Bacterial resistance
- Embryotoxicity, teratogenicity
- etc.



In Vitro Mechanisms of Nanoparticle Toxicity

1. Damage to cell wall and plasma membrane
2. Interference with electron transport and aerobic respiration
3. Induction of oxidant stress
4. Activation of cell signaling pathways
5. Perturbed ion homeostasis
6. Release of toxic metal ions from internalized nanoparticles
7. Disruption of lysosomal membrane integrity
8. Incomplete uptake or frustrated phagocytosis
9. Interference with cytoskeletal function
10. DNA and chromosomal damage

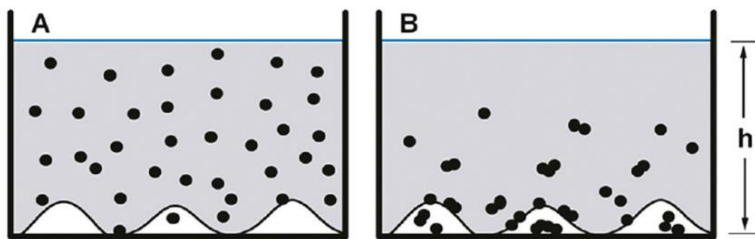
Casarett & Doull's Toxicology, 8th Ed.



Effects of AgNPs in vitro:

- AgNPs are toxic to various cell types.
- Induction of intracellular oxidative stress. (Xia et al., 2006; Miura et al., 2009)
- Cytotoxicity of AgNPs in A549 cells was decreased by pretreatment with NAC. (Foldbjerg et al., 2010)
- AgNPs induced G2/M phase arrest in U251 and IMR-90 cells.

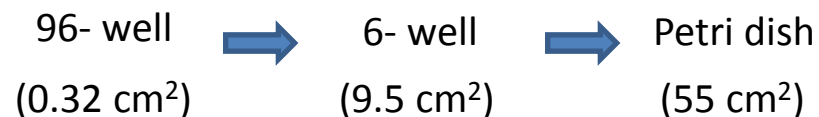
AshaRani et al. (2009) *ACS Nano*, 3:279-290.



The conceivable interaction of insoluble particles with submerged cells grown at the bottom of a well, filled with an appropriate medium of height h . (A) Previously employed picture, (B) more appropriate concept discussed in this study. The number of particles in (A) and (B) is the same.

Wittmaak K (2011) *ACS nano* 5:3766–3778.

Appropriate experimental design:



Volume adjustment for insoluble materials



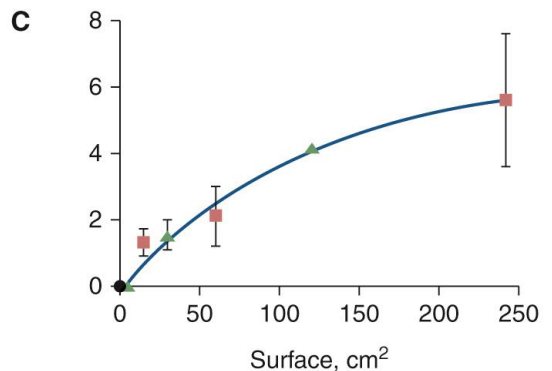
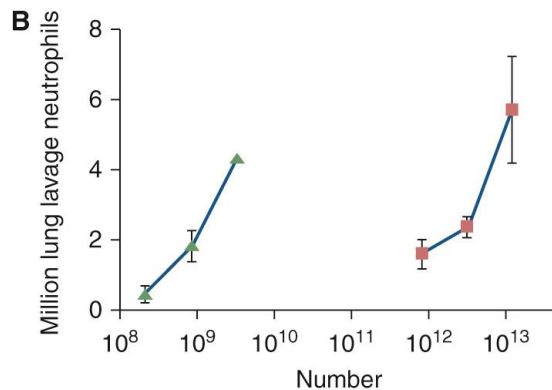
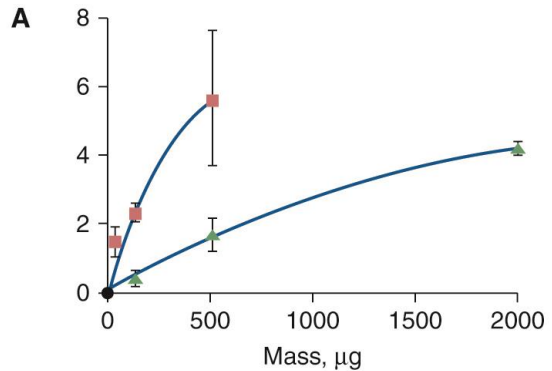
- Concentration (w/v)
- Particles per area

Caveats in nanotoxicology assays

“Serious technical limitations and potentially misleading results using conventional toxicology assays”

- NPs can absorb vital dyes, cell culture micronutrients or release cytokines
- Adsorption of bacterial lipopolysaccharide or endotoxin (which can activate macrophages and dendritic cells)
- Genotoxic endpoints are sensitive to NP-induced artifacts, eg. particle agglomerates interfere with Comet assay, and cytochalasin B used in micronucleus assay interfere with NP uptake
- NP agglomerates in physiological saline may induce greater cytotoxicity than well-dispersed NPs

** In all toxicological studies, well-characterized positive and negative reference samples should be included over a range of doses and exposure times. **



▲ Fine TiO₂ (250 nm) ■ Ultrafine (25 nm) TiO₂ ● Saline

Pulmonary inflammatory dose-response relationships of two sizes of TiO₂ NPs induced by intratracheal instillation in rats (Oberdörster et al., 2007).

- A significant greater influx of inflammatory neutrophils into the lung was induced by 25 nm TiO₂ per **unit mass** than by 250 nm TiO₂
- There was a clear separation of the dose-response when based on **particle number** as dosemetric
- When data were expressed based on **particle surface area**, a common dose-response relationship emerged

** Identifying a biologically available surface area will be of great value for defining a proper dosemetric **

Ecotoxicology of ENMs

Assessment of the environmental effects of nanomaterials

Environment	Ag ^(c)	ZnO ^(c)	TiO ₂ ^(b)	CNTs ^(a)	CB ^(a)
Indication of hazardous effects at realistic exposure concentrations	+	+	+	--	--
Dissolution in water increases the toxic effects (++), reduces toxic effects (--)	++	++	--	--	--
Tendency for agglomeration and sedimentation (--) or no sedimentation (++)	-	-	--	--	-
Low removal rate during wastewater treatment (++), efficient removal rate during wastewater treatment (--)	-	n.a.	-	±	n.a.
Stable during waste incineration (++), burns during waste incineration (--)	+	+	++	--	--

+ : results in increased exposure or stronger effect

(a) Rather safe

± : inconclusive data available

(b) Uncertainty due to weak evidence

- : results in decreased exposure or lowered toxicity

(c) Effects on the environment can be expected

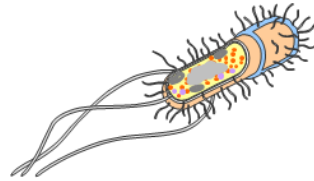
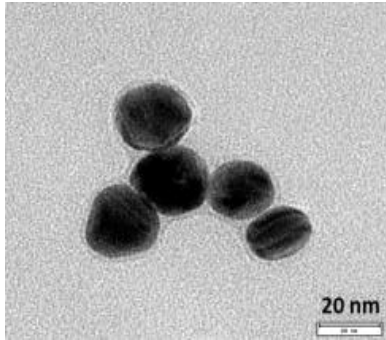
n.a. : no data available

This assessment does not express the relevance of the risks of ENM versus the risks of unintentionally produced nanoscale particles from traffic.

Adapted from: Som et al., Environ Int. 2011 Aug;37(6):1131-42.

AgNPs-mediated antibiotic resistance in bacteria

Electron micrograph of AgNPs



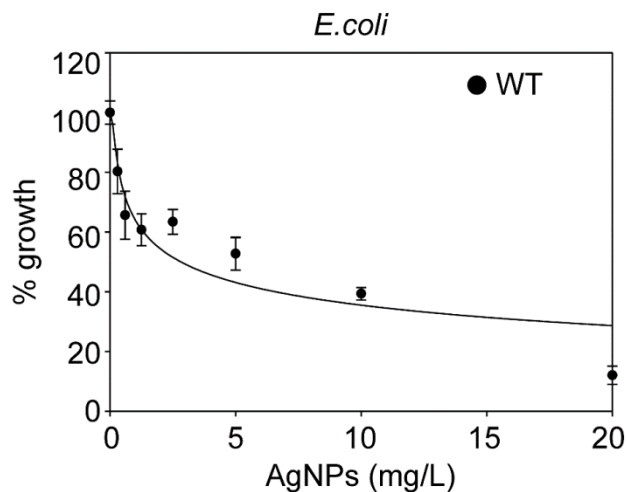
- *Escherichia coli*
- *Staphylococcus aureus*

AgNPs

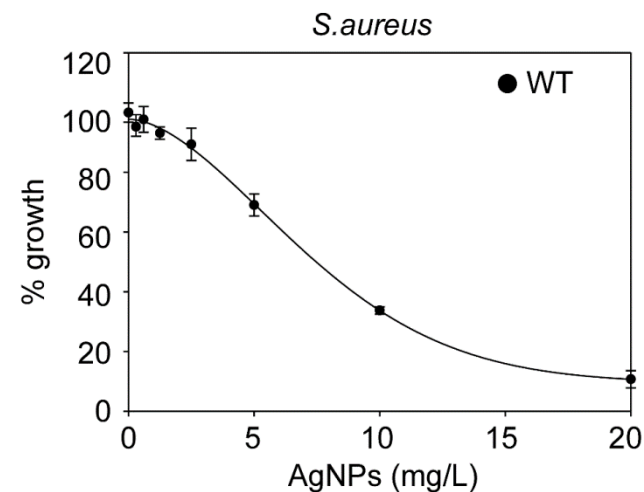
- Among highly commercialized NPs
- Global market: 1 billion USD
(*Global Market Insights: www.gminsights.com*)
- Widely used as antimicrobial agents

AgNPs inhibit bacterial growth in *E. coli* and *S. aureus*

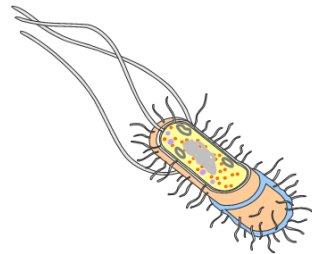
A



B



Bacteria were treated with AgNPs for 5 days before selecting for surviving cells



1st day 3rd day 5th day



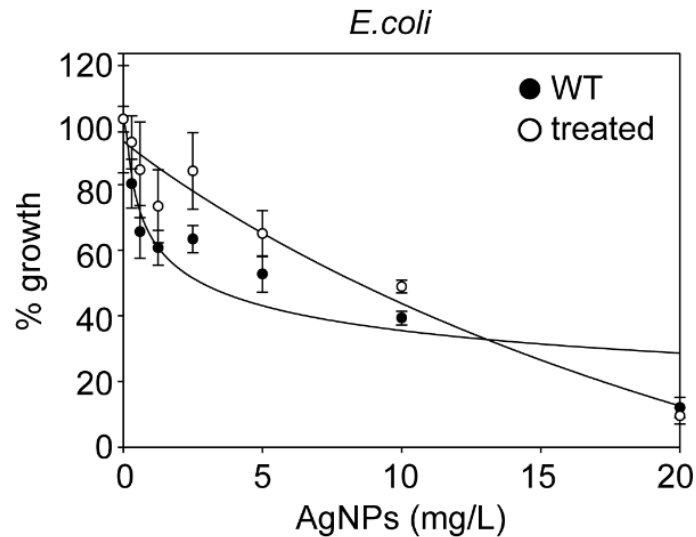
Subculture of surviving cells to a fresh AgNPs

AgNP-treated cells

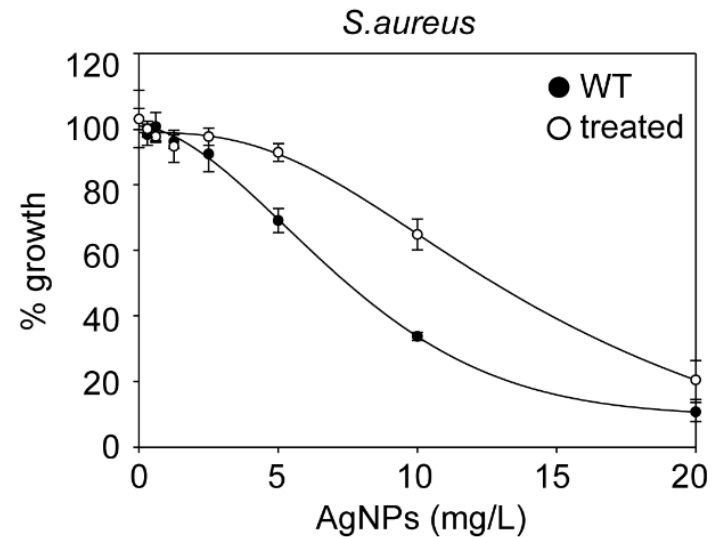
- *Escherichia coli*
- *Staphylococcus aureus*

AgNP pre-exposed cells exhibit resistance to AgNPs

A

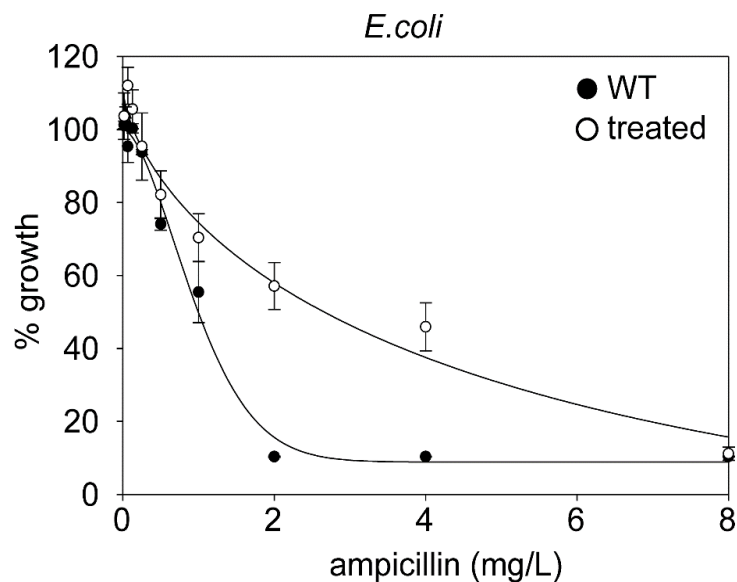


B

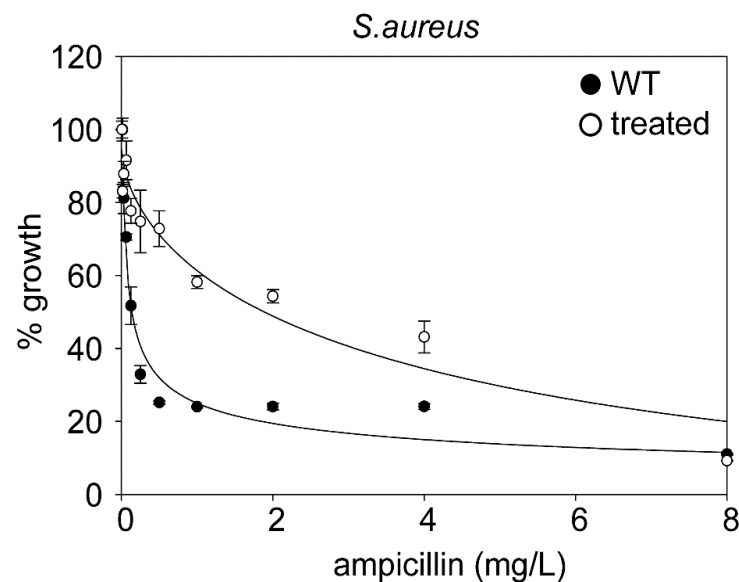


AgNP pre-exposed cells exhibit resistance to ampicillin

A



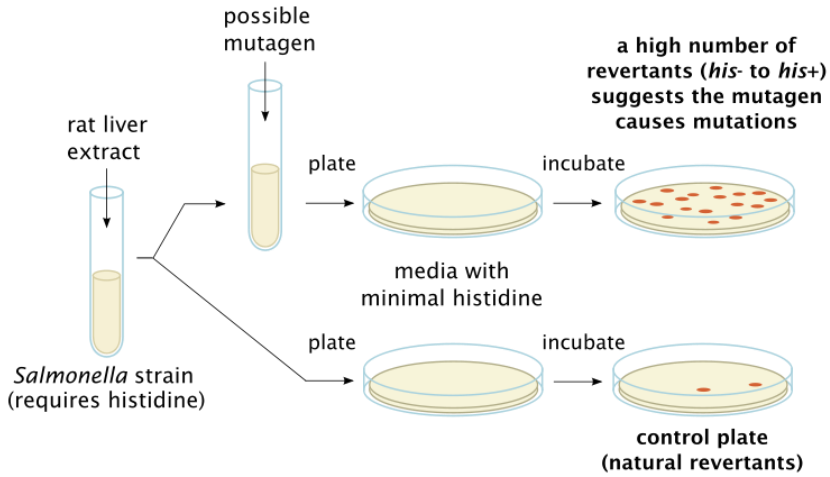
B



IC₅₀ increase in AgNP-treated cells

IC ₅₀ (mg/L)	<i>E. coli</i>			<i>S. aureus</i>		
	WT	Treated	Fold increase	WT	Treated	Fold increase
Ampicillin	0.92	2.98	3.25	0.17	2.27	13.25

Bacterial reverse mutation test or Ames test (OECD 471)



https://en.wikipedia.org/wiki/Ames_test#/media/File:Ames_test.svg

<i>Salmonella typhimurium</i> strains	Mutational Event	Positive Control
TA1535	Base-pair substitution	Sodium azide (NaN ₃)
TA1538	Frameshift	4-Nitro-o-phenylenediamine
TA98	Frameshift	
TA100	Base-pair substitution	NaN ₃
TA102	All possible transitions and transversions, small deletions	Mitomycin C

AgNPs are mutagenic agents in Ames test

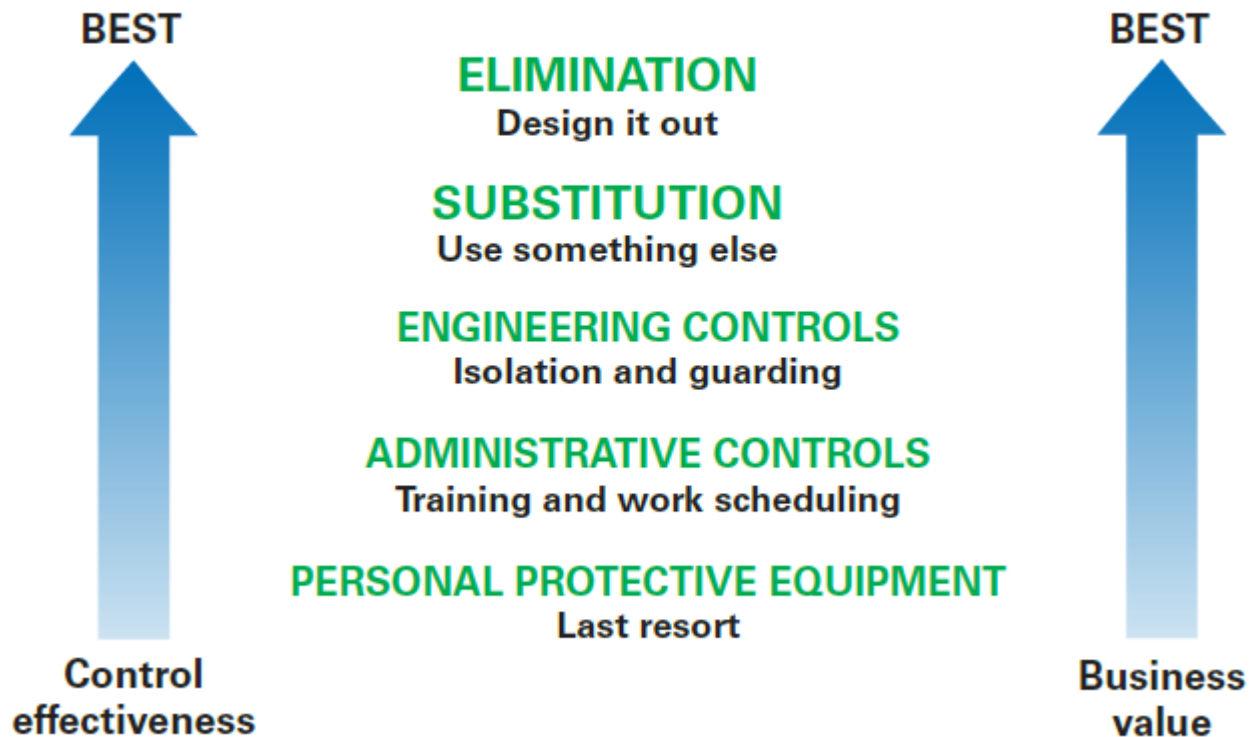
Number of reversed colonies	TA 1535	TA 1537	TA1538
Control	11	32	8
AgNPs 1 µg/plate	13	26	34
AgNPs 3 µg/plate	11	485	627
Positive control	309	421	430

Kaweeterawat et al., *J Toxicol Environ Health A*. 2017, 80:1276-1289.

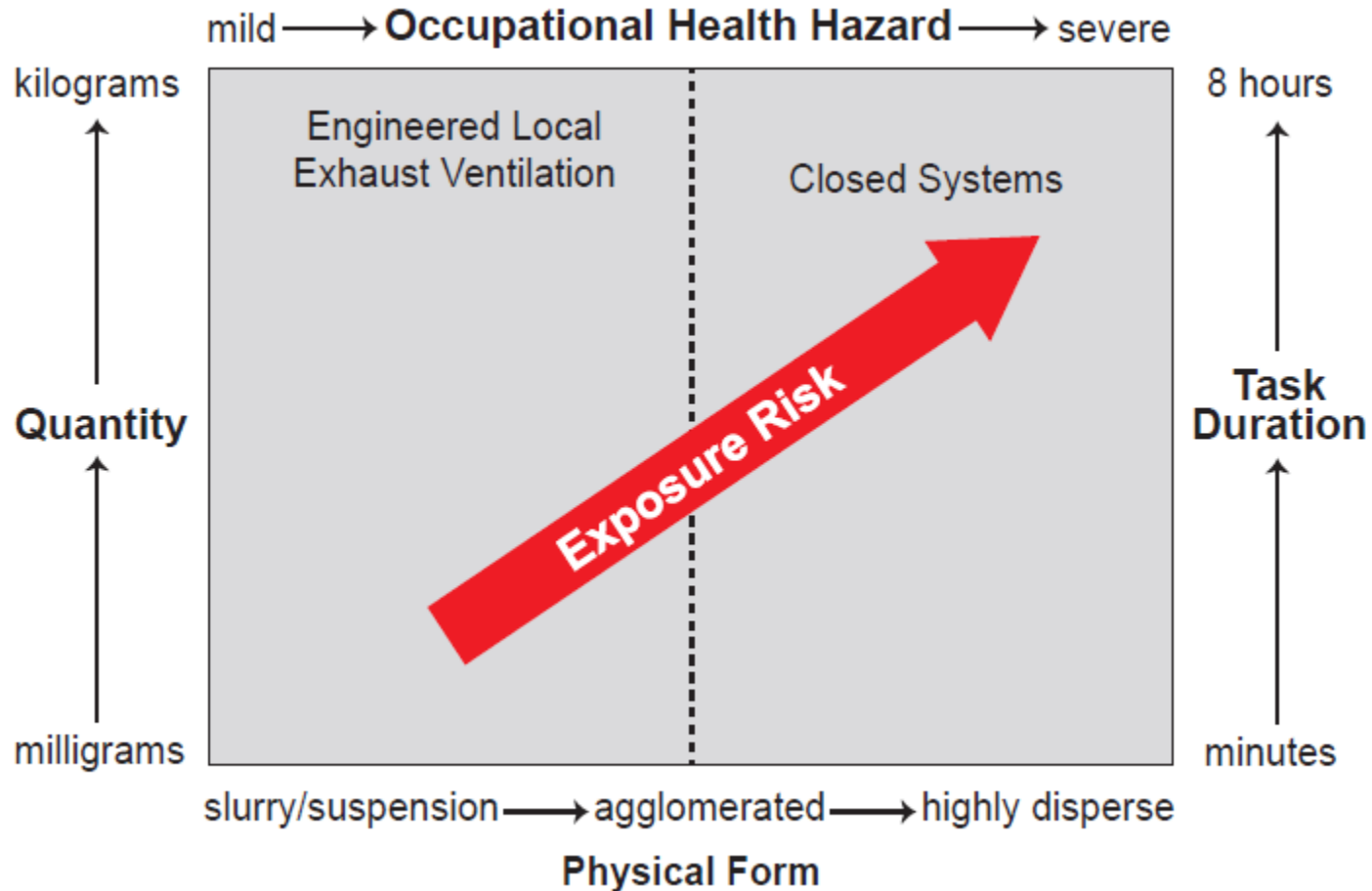
Working safely with ENMs

Prevention through Design (PtD)

PtD Incorporates Hierarchy of Controls



As companies adopt hazard control measures higher in the hierarchy, the business value is increased [AIHA 2008].



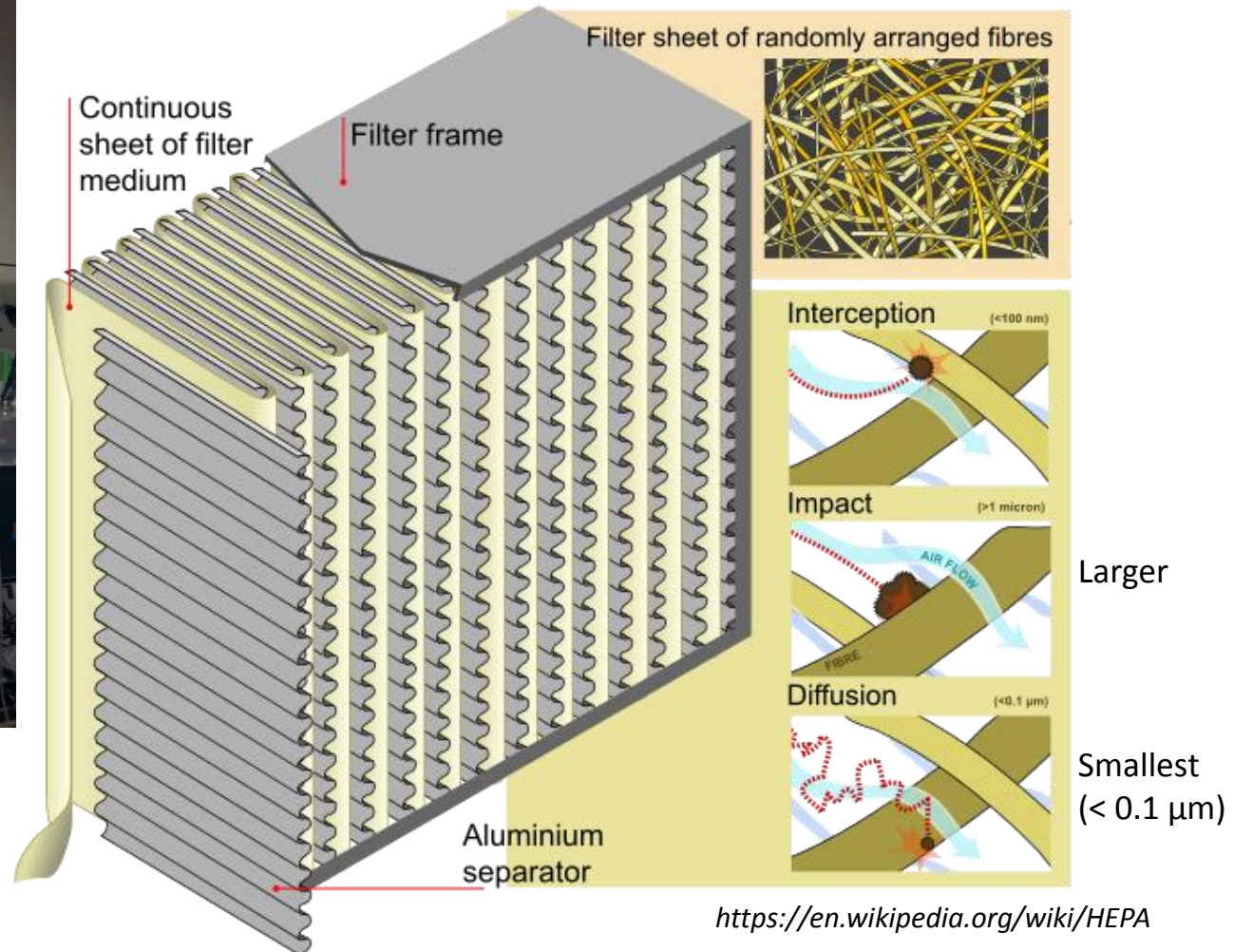
Factors influencing control selection [NIOSH 2009].

High efficiency particulate air (HEPA)



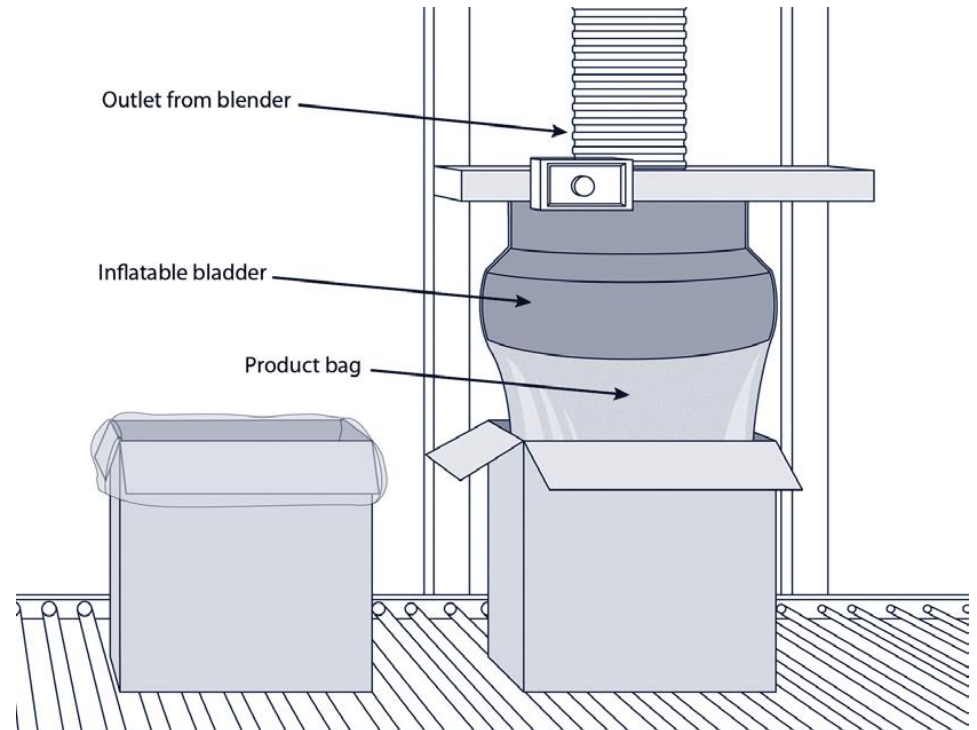
Courtesy Oak Ridge's Nanophase Materials Research facility

- Composed of a mat of randomly arranged fibers (0.5 - 2.0 μm)
- Capture 99.97% of particles $\geq 0.3 \mu\text{m}$

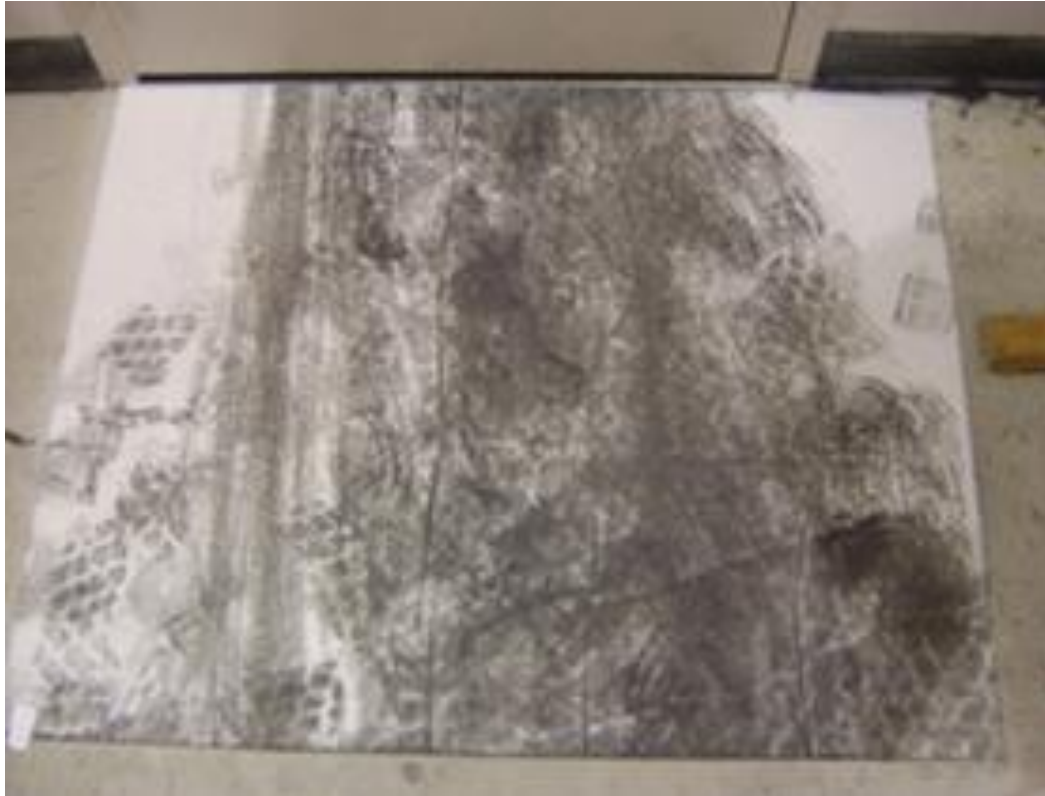




A large-scale ventilated reactor enclosure used to contain production furnaces to mitigate particle emissions in the workplace.



An inflatable seal used to contain nanopowder/dusts as they discharge from a process such as spray drying [NIOSH 2014].



A “sticky mat,” demonstrating the collection of dirt and debris from shoes in a nanomaterial production facility.

Personal Protective Equipment (PPE)



Worker

- Avoid free air flow particles
- Maintain process containment
- Use personal protection equipment



Filtering facepiece respirators recommended for laboratory levels:

N95 and **P100**, **FFP2** and **FFP3**

(NIOSH-approved)

(EN certified CE-Marked)

Rengasamy et al. (2009), *Ann.Occup.Hyg.* 53: 117-128.



Masks and respiratory protection filters



HEPA Ventilation filters



Different gloves

- Nitrile (most generally used)
- Neoprene
- Polyvinyl chloride (PVC)



Different gowns



Nanomaterial worker wearing personal protective equipment in a work area with local engineering controls.

- Training
- Limiting access, pass keys only after completion of training
- Procedural controls
- Transport in secondary containment
- Transport in access controlled areas
- Work practices, housekeeping, labeling, storage

Source: Nano safety course, Malaysia, Nov, 2018



Cleaning

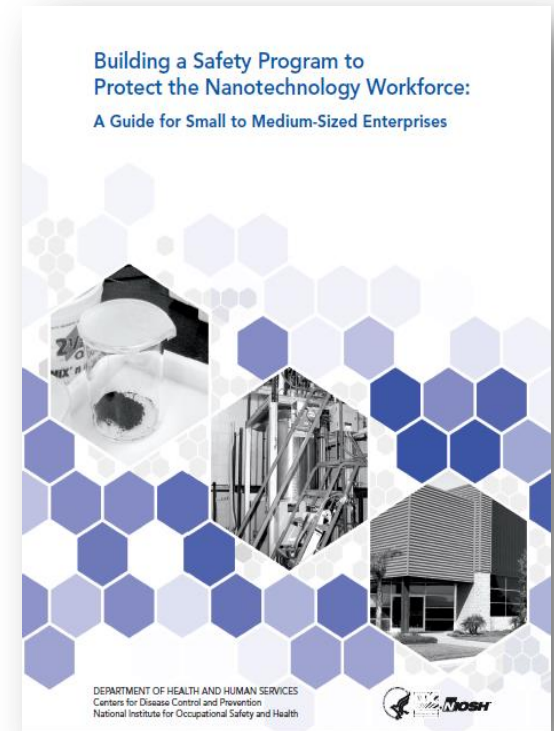
- Vacuum cleaning (to avoid dust explosion)
- Nanoparticles are trapped in liquid-filled drum

Waste Disposal

- Collect in specific drums
- Treat as hazardous waste

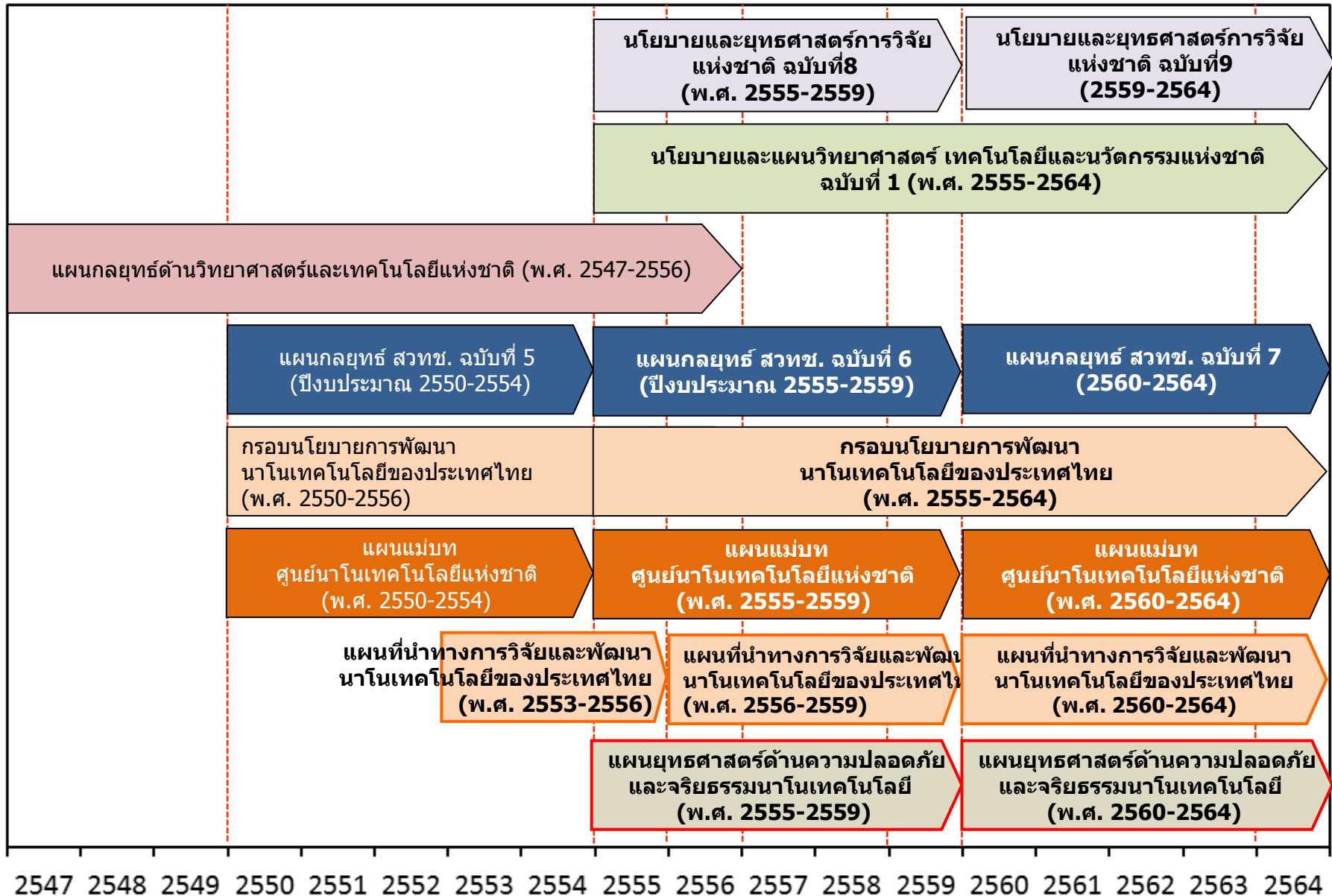


Specific vacuum cleaning CEA DRT



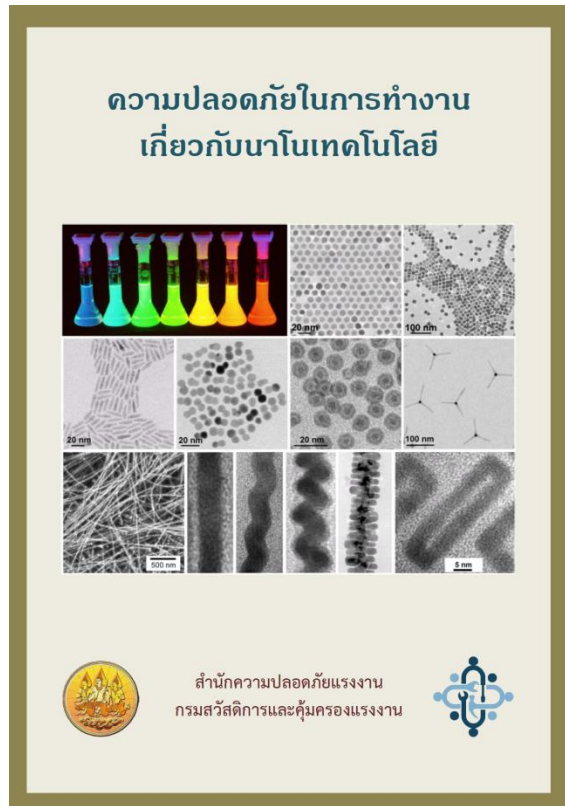
Regulatory Context

Thailand's Major S&T Plan



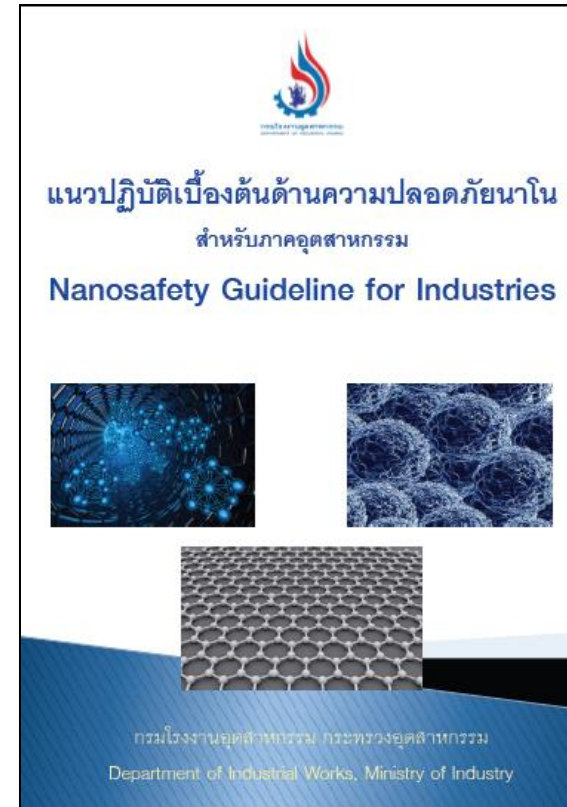
Guidance on safe handling of nanotechnology

2011



**Occupational Safety and Health Bureau,
Department of Labour Protection and Welfare,
Thailand**

2012



**Department of Industrial Works,
Ministry of Industry, Thailand**

การพัฒนามาตรฐานผลิตภัณฑ์อุตสาหกรรม (มอก.)

มาตรฐานอุตสาหกรรมด้านนาโนเทคโนโลยี NANOTECH ร่วมกับ สมอ. ประกาศในราชกิจจานุเบกษาแล้ว 7 ฉบับ

เล่ม 1 แนวทางการระบุข้อกำหนดวัสดุนาโนจากการผลิต

เล่ม 2 แนวทางการวิเคราะห์ลักษณะเฉพาะสำหรับวัสดุนาโนจากการผลิต

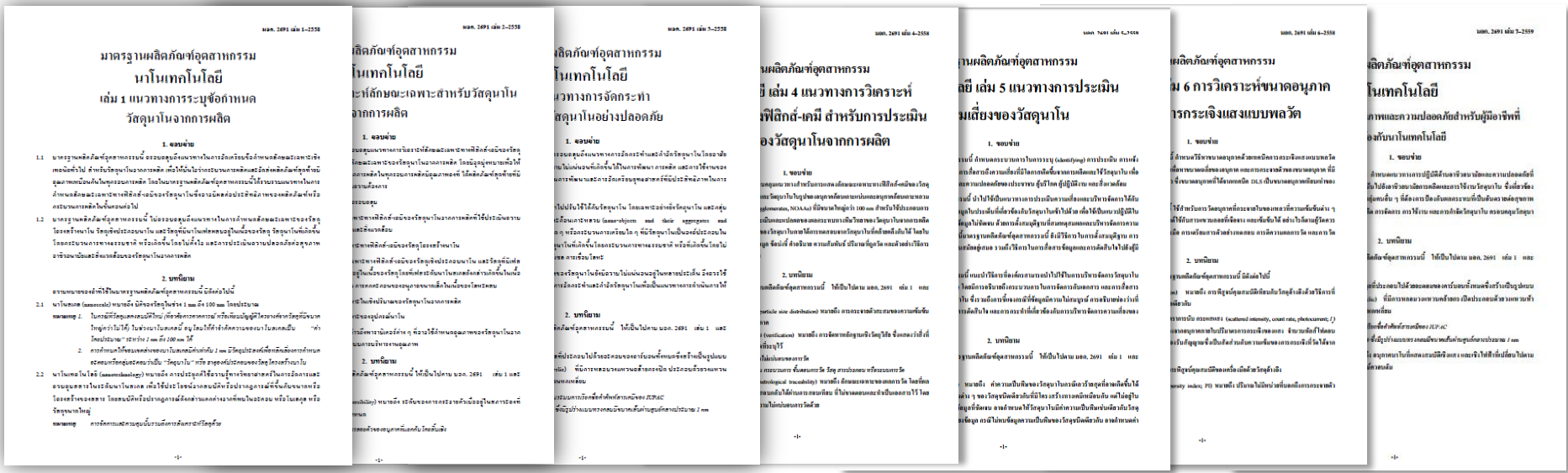
เล่ม 3 แนวทางการจัดกระทำและกำจัดวัสดุนาโนอย่างปลอดภัย

เล่ม 4 แนวทางวิเคราะห์ลักษณะเฉพาะทางฟิสิกส์ – เคมี สำหรับการประเมินพิษวิทยาของวัสดุนาโนจากการผลิต

เล่ม 5 แนวทางการประเมินความเสี่ยงของวัสดุนาโน

เล่ม 6 การวิเคราะห์ขนาดอนุภาคด้วยเทคนิคการกระเจิงแสงแบบพลวัต

เล่ม 7 วิธีปฏิบัติเกี่ยวกับสุขภาพและความปลอดภัยสำหรับผู้มีอาชีพที่เกี่ยวข้องกับนาโนเทคโนโลยี (5 สิงหาคม 2559)



Guidance for Industry on Nano Health Products



แนวปฏิบัติ สำหรับผู้ประกอบการ ผลิตภัณฑ์สุขภาพนาโน



สำนักงานคณะกรรมการอาหารและยา
กระทรวงสาธารณสุข

จัดทำโดย : คณะทำงานพัฒนาและกำหนดแนวทางการกำกับดูแลประสิทธิภาพ
และความปลอดภัยของผลิตภัณฑ์สุขภาพนาโน

สำนักงานคณะกรรมการอาหารและยา กระทรวงสาธารณสุข

ประกอบด้วยสาระสำคัญ 4 บท

บทที่ 1 การนำวัสดุนาโนและนาโนเทคโนโลยีมาประยุกต์กับ
ผลิตภัณฑ์สุขภาพ

บทที่ 2 ความปลอดภัยของวัสดุนาโนและผลิตภัณฑ์สุขภาพนาโน

บทที่ 3 การกำกับดูแลผลิตภัณฑ์สุขภาพนาโนในต่างประเทศ

บทที่ 4 แนวทางการขออนุญาตผลิตภัณฑ์สุขภาพนาโนในประเทศไทย

เพื่อเป็นแนวทางสำหรับผู้ประกอบการที่เกี่ยวข้องกับผลิตภัณฑ์สุขภาพนาโนได้นำไปใช้ประโยชน์ในการศึกษาข้อมูลและจัดเตรียมเอกสารเพื่อยื่นขออนุญาตต่อสำนักงานคณะกรรมการอาหารและยาได้อย่างถูกต้อง




NanoQ is a certified mark for nanoproducts (**Functional Textiles, Coating Materials, Household Products**) which are certified by Nanotechnology Association of Thailand.

Motivation to have **Nano Q**

- **Increase public trust** : Facilitate healthy development of nanotechnology
- **Protect consumer**: Avoid waste money
- **Protect good companies**: Eliminate unfair competitions between good and bad products
- **Facilitate trade**: Stimulate economic growth

Nano Labeling (Nano Q)



Sample tested for :
NANOTECHNOLOGY

- ✓ Anti-bacteria
- ✓ Water repellance

Brand : Model :

สมาคมนาโนเทคโนโลยีแห่งประเทศไทย
Nanotechnology Association of Thailand

บริษัทที่ได้รับการรับรอง NanoQ

- สารเคลือบผ้าและเพดานรถพยาบาล
- สารเคลือบผนังห้องทางการแพทย์
- ถังเก็บน้ำบนดิน
- มุ้ง
- สารเคลือบ smart coat

✚ The aseptic ambulance of Supremeproducts Co.,Ltd has received the first NanoQ label in Thailand.




NETTO

Super Premium Quality

MOSQUITO NET
NANO TECH

NANO TECHNOLOGY WATER REPELLENT
20 WASHES ANTI-LV

This Product is co-developed by the National Nano-Technology Center, National Science and Technology Development Agency (NSTDA).
Patent Application Number : 100200009

Useful Info about Nanomaterial Safety

<https://www.nanopartikel.info/en/>



Information about nanomaterials
and their safety assessment

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KNOWLEDGE BASE

Carbon black in tires, quantum dots in LEDs or titanium nitride in PET bottles ...

Our knowledge base provides information on products and applications of nanomaterials, illuminates health and environmental aspects.

More



Welcome to DaNa^{2.0} (Data and knowledge on Nanomaterials)

What exactly are nanoparticles? What is meant by "exposure"? When do toxicologists speak of

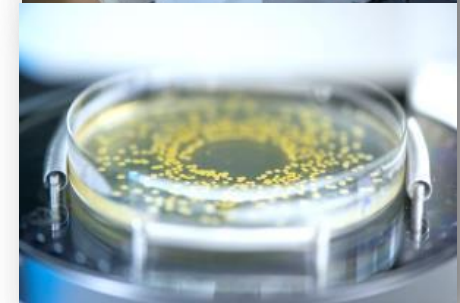
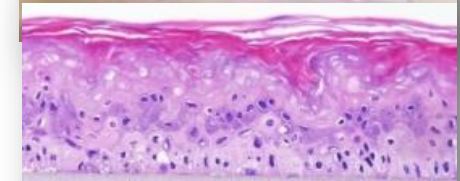
SOP

?

การทดสอบด้านพิษวิทยาและฤทธิ์ทางชีวภาพ

- การระคายเคืองต่อผิวหนัง Skin irritation (OECD 439)
- การกัดกร่อนผิวหนัง Skin corrosion (OECD 431)
- ความไวต่อการกระตุ้นอาการแพ้ทางผิวหนัง Skin sensitization (OECD 442)
- ความเป็นพิษเมื่อกระตุ้นด้วยแสงยูวี Photo-induced toxicity (OECD 432)
- การระคายเคืองต่อดวงตา Eye irritation (OECD 492)
- ความเข้ากันได้ทางชีวภาพ Biocompatibility (ISO 10993)
- ความเป็นพิษต่อเซลล์ Cytotoxicity (ISO 10993-5)
- การก่อกลายพันธุ์ Mutagenicity or AMES test (OECD 471)

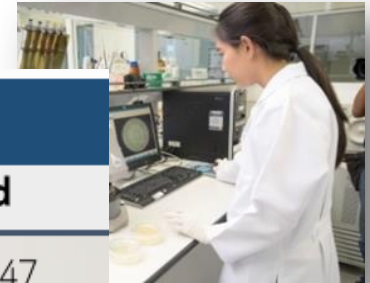
- ฤทธิ์ต้านอนุมูลอิสระ (Anti-oxidant activity)
- ฤทธิ์ยับยั้งการแบ่งตัวของเซลล์มะเร็ง (Anti-cancer)
- ฤทธิ์ปกป้องเซลล์จากแสงยูวี (UV protection)
- ฤทธิ์ต้านการเกิดสิว (Anti-acne)
- ฤทธิ์ชะลอวัย (Anti-aging)
- etc.



Testing services

การทดสอบฤทธิ์ยับยั้งเชื้อแบคทีเรีย (Antibacterial Test)

Method	Standard
• Antibacterial activity assessment of textile materials: Parallel streak method	AATCC 147
• Testing for antibacterial activity and efficacy on textile products	JIS L 1902
• Antimicrobial disk susceptibility tests	CLSI M02-A11
• Assessment of antibacterial finishes on textile materials	AATCC 100
• Testing for antibacterial activity and efficacy on textile products	JIS L 1902
• Antibacterial products -Test for antimicrobial activity and efficacy	JIS Z 2801
• Standard test method for determining the antimicrobial activity of immobilized antimicrobial agents under dynamic contact conditions	ASTM E 2149
• Determination of minimal inhibitory concentrations of aerobic bacteria	CLSI M07-A9
• Measurement of antibacterial activity on plastics and other non-porous surfaces	ISO 22196



Thank you

